Flat Belts - Product Information

Expanded Flat Belt Lineups!!

Wide range of specifications, ply count, colors, surface shapes are available

From such customer demands... **Variation in color and surface shape are desired**

■Variations in color are available.

White	White	White	White	Green	Green	Green	Green
Green	Black	Black	Navy	Gray	Yellow Green	Sky Blue	Lime Green

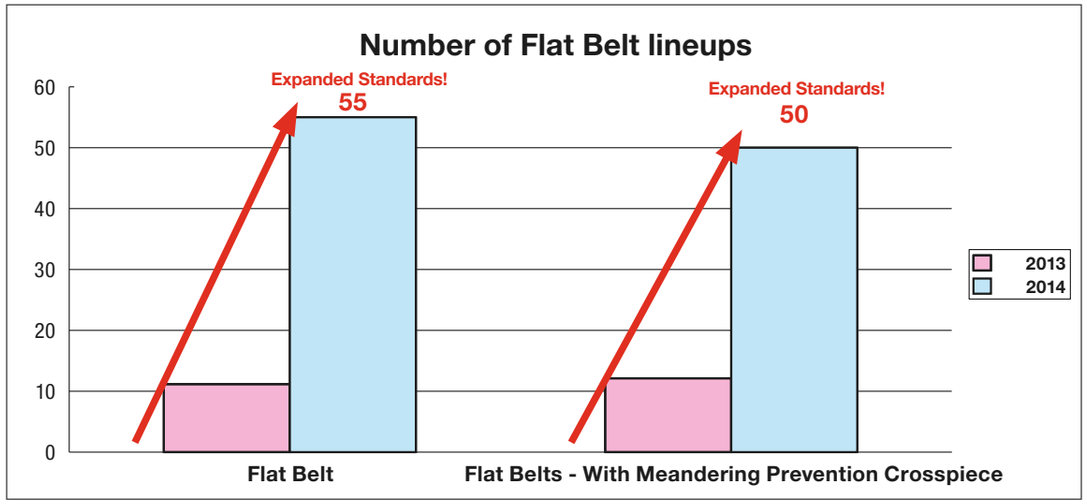
■Variations in surface shape are made available.

Flat surface	Grain (fine)	Grain (thick)	Deep groove	Shallow groove	Vertical groove
Rough top	Diamond Pattern	Herringbone	Basket-weave	Flat Surface (Felt)	

■Lineups in accordance with the specifications/usage are provided.

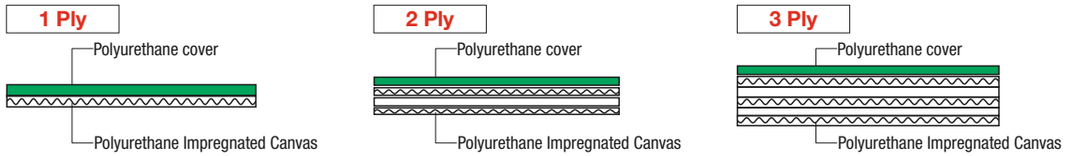
General Belts	Light blue and Lime green are desired in addition to Green and White.	Light blue and Lime green are added.
Sliding	Are sideway sliding belts available?	2 lineups in vertical direction and lateral direction are available.
Oil Resistant Belts	Belt expands if machining oil is applied.	Machining oil, mineral oil dedicated belts are arranged.

105 types have been added in response to our customers' voices.



From such customer demands... **Variation in ply count and guided flat belts are desired**

New Specification **Variation in ply count is added.**



1 layer of Polyurethane cover and Polyurethane Impregnated Canvas.

2 layers of Polyurethane cover and Polyurethane Impregnated Canvas.

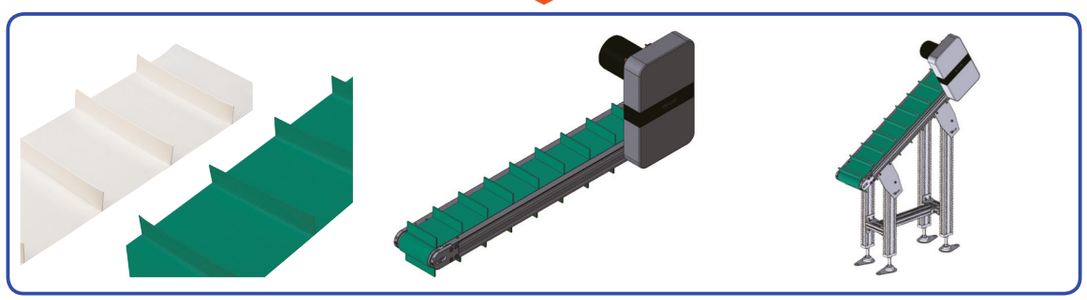
3 layers of Polyurethane cover and Polyurethane Impregnated Canvas.

New Feature **Belts with Crosspieces are added.**

We would like to manufacture Inclined Transfer Conveyors in-house

Crosspiece Belts have long lead time

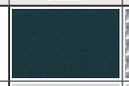
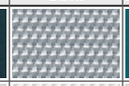
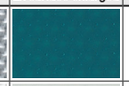
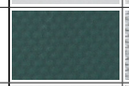
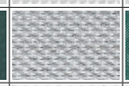
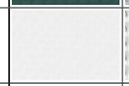
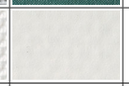
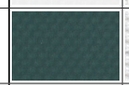
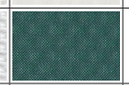
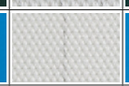
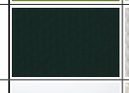
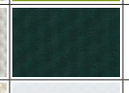
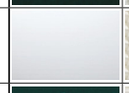
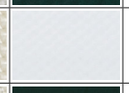
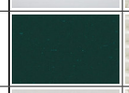
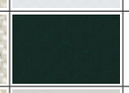
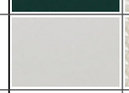
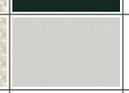
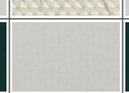
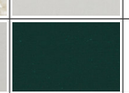
Crosspiece Belts are expensive



- **Bulk workpieces can be positioned and transferred.**
- **Guided Flat Belt Conveyors are also available.**
- **Offered with short delivery time and low prices**

For only Flat Belts with Crosspieces, see ☞**P1368**. For Guided Flat Belt Conveyors, see ☞**P1251~**

Flat Belts - List by Belt Lineup

Usage	Type	Appearance			Min. Pulley Dia.	Material		Friction Coefficient (Ref. Against Polished Steel)	
		Front	Back	2x surface enlarged		Surface	Back	Front	Back
General Purpose	HBLT				25	Polyurethane	Polyester	0.2	0.1
	HBLTWH				25	Polyurethane	Polyester	0.15	0.1
	HBLTG HBLTDSG				15	Polyurethane	Polyester	0.8	0.2
	HBLTDSW				15	Polyurethane	Polyester	0.8	0.2
	HBLTDS				25	Polyurethane	Polyester	0.8	0.2
	HBLTGDN HBLTGSDSN				50	Thermoplastic Polyurethane	Polyester Canvas	0.6	0.2
	HBLBN HBLBDSN				15	Thermoplastic Polyurethane	Polyester Canvas	0.6	0.2
	HBLYGN HBLYGDSN				25(15)*1	Thermoplastic Polyurethane	Polyester Canvas	0.6	0.2
	HBLTGCN HBLTGCDSN				50	PVC	Polyester Canvas	1.0	0.2
	HBLTWCN HBLTWCDSN				50	PVC	Polyester Canvas	1.0	0.2
	HBLGT HBLGDST				120	PVC	Polyester Canvas	1.0	0.2
	HBLWT HBLWDST				120	PVC	Polyester Canvas	1.0	0.2
	HBTDST HBTDSTN				100	PVC	Polyester Canvas	1.0	0.2
Sliding	SHBLTG				25	Urethane Impregnated	Polyester	0.15	0.1
	SHBLT				25	Urethane Impregnated	Polyester	0.1	0.1
	SHBLTDSG				20	Polyester	Polyester	0.2	0.2
	SHBLTDSW				20	Polyester	Polyester	0.2	0.2
	SHBLTDS				40	Polyester	Polyester	0.2	0.2
	YSBLGN YSBLGDSN				30	Polyester Canvas	Polyester Canvas	0.2	0.2
	YSBLWN YSBLWDSN				30	Polyester Canvas	Polyester Canvas	0.2	0.2

*1: Number in ( ) is the value when allowable tension is 5N/mm.

Usage	Type	Appearance			Min. Pulley Dia.	Material		Friction Coefficient (Ref. Against Polished Steel)	
		Front	Back	2x surface enlarged		Surface	Back	Front	Back
Inclined Transfer	LHBLT				30	Soft Polyurethane	Polyester	1.7	0.1
	LHBLTWH				30	Soft Polyurethane	Polyester	1.7	0.1
	LHBLTDSG				25	Polyurethane	Polyester	1.3	0.2
	LHBLTDSW				25	Polyurethane	Polyester	1.3	0.2
	LHBLWN LHBLWDSN				50(25)*1	Thermoplastic Polyurethane	Polyester Canvas	1.6	0.2
	LHBLYAN LHBLYADSN				80	PVC	Polyester Canvas	1.2	0.2
	LHBLGASN LHBLGDSN				100(70)*1	PVC	Polyester Canvas	1.1	0.2
	LHBLGAN LHBLGADSN				80	PVC	Polyester Canvas	1.2	0.2
	LHBLGTN LHBLGTDSN				80	PVC	Polyester Canvas	1.1	0.2
	LHBLYTN LHBLYTDSN				80	PVC	Polyester Canvas	1.1	0.2
	LHBLGYN LHBLGYDSN				50	Special Thermoplastic Elastomer	Polyester Canvas	2.0	0.2
	LHBLYFN LHBLYFDSN				75(50)*1	Special Thermoplastic Elastomer	Polyester Canvas	2.0	0.2
Grip Type	GBLG GBLDSG				15	Thermoplastic Polyurethane	Polyester Canvas	0.7	0.2
	GBLW GBLDSW				15	Thermoplastic Polyurethane	Polyester Canvas	0.7	0.2
	GBLGSN GBLGSDSN				25	Thermoplastic Polyurethane	Polyester Canvas	0.7	0.2
	GBLGDN GBLGDSN				50(20)*1	Thermoplastic Polyurethane	Polyester Canvas	0.7	0.2
	GBLWN GBLWDSN				50(20)*1	Thermoplastic Polyurethane	Polyester Canvas	0.7	0.2
Oil Resistant	OHBLTG OHBLTDSG				15	Oil Resistant Polyurethane	Polyester	0.8	0.2
	OHBLTGN OHBLTDS				25	Oil Resistant Polyurethane	Polyester	0.8	0.2
	OHBLT				25	Oil-Resistant Chloroethylene	Polyester	0.3	0.1
	OHBLTW OHBLTDSW				15	Thermoplastic Polyurethane	Polyester Canvas	0.6	0.2
	OHBLGN OHBLGDSN				25(15)*1	Thermoplastic Polyurethane	Polyester Canvas	0.6	0.2
	SOBLGN SOBLGDSN				15	Thermoplastic Polyurethane	Polyester Canvas	-	-
	KOBLGT KOBLGDST				20	Acrylonitrile-Butadiene Rubber	Cross-linked Polyurethane	-	-
Heat Resistant	HHBLT				75	Silicon Rubber	Polyester	1.5	0.1

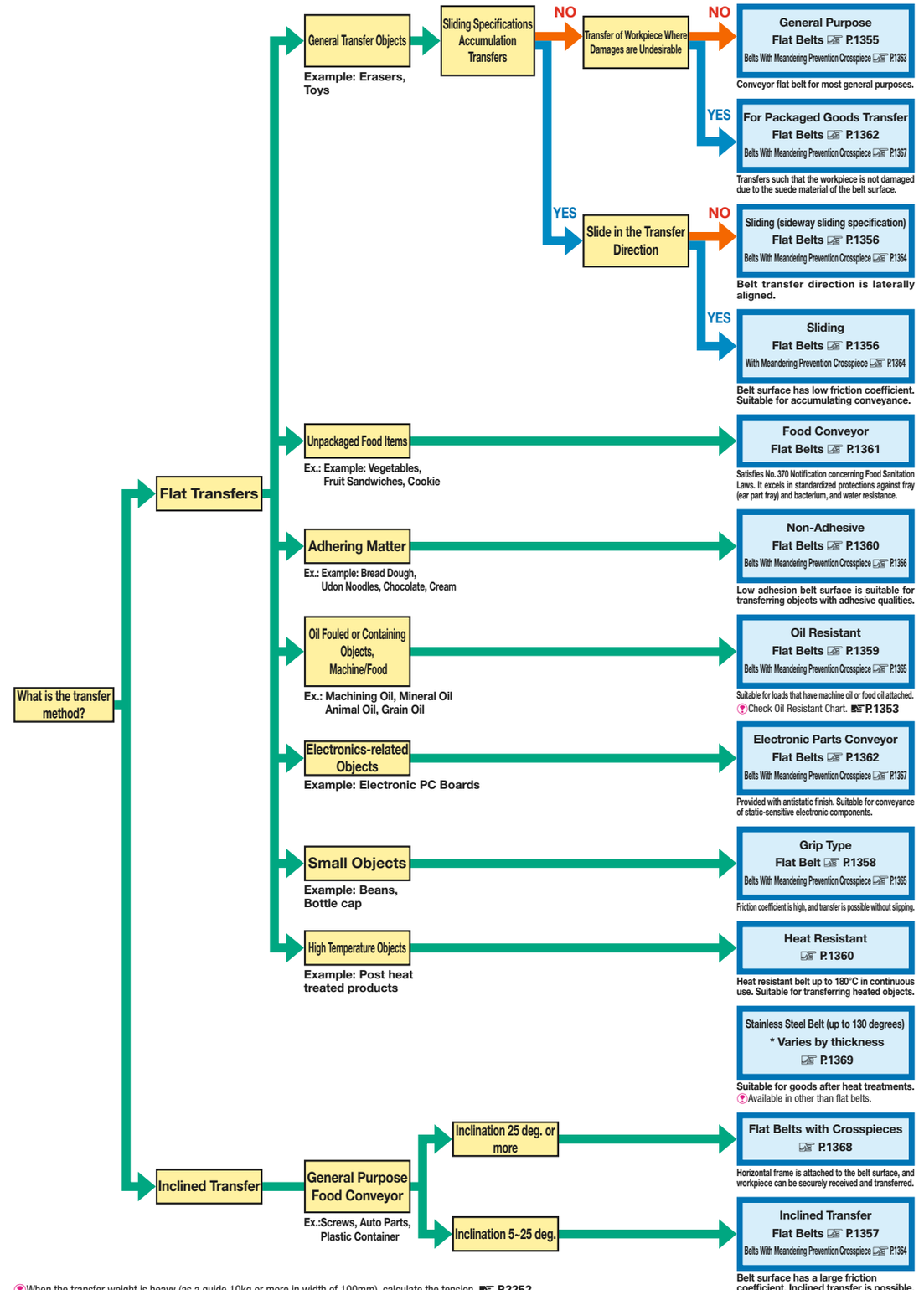
*1: Number in ( ) is the value when allowable tension is 5N/mm.

Flat Belts - List by Belt Lineup

Usage	Type	Appearance: Front	Appearance: Back	Appearance: 2x surface enlarged	Min. Pulley Dia.	Material: Surface	Material: Back	Friction Coefficient (Ref. Against Polished Steel): Front	Friction Coefficient (Ref. Against Polished Steel): Back
Non-Adhesive	NSHBLT				25	Polyurethane	Polyester	0.2	0.15
	NSHBLTS NSHBLTDS				15	Polyurethane	Polyester	0.6	0.2
	NSHB NSHDSB				15	Thermoplastic Polyurethane	Polyester Canvas	0.6	0.2
	NSHBLG NSHBLGDS				15	Thermoplastic Polyurethane	Polyester Canvas	0.6	0.2
	NSHBWN NSHBWDSN				25(15)*1	Thermoplastic Polyurethane	Polyester Canvas	0.6	0.2
	NSHBN NSHBDSN				25(15)*1	Thermoplastic Polyurethane	Polyester Canvas	0.6	0.2
	NSHBLGN NSHBLGDSN				25(15)*1	Thermoplastic Polyurethane	Polyester Canvas	0.6	0.2
	HFHBG HFHBDSG				15	Thermoplastic Polyurethane	Polyester Canvas	0.4	0.2
	HFHBW HFHBDSW				15	Thermoplastic Polyurethane	Polyester Canvas	0.4	0.2
	HFHBGN HFHBGDSN				30(15)*1	Thermoplastic Polyurethane	Polyester Canvas	0.4	0.2
	HFHBWN HFHBWDSN				30(15)*1	Thermoplastic Polyurethane	Polyester Canvas	0.4	0.2
	BHFHBWN BHFHBWDSN				30(15)*1	Thermoplastic Polyurethane	Polyester Canvas	0.4	0.2
Food Conveyor	FHBLT				20	Polyurethane	Polyester	0.2	0.15
	KBLW KBLDSW				15	Thermoplastic Polyurethane	Polyester Canvas	0.6	0.2
	KBLT KBLTDSB				15	Thermoplastic Polyurethane	Polyester Canvas	0.6	0.2
	KBLWSN KBLWSDSN				25(15)*1	Thermoplastic Polyurethane	Polyester Canvas	0.6	0.2
	KBLWDN KBLWDSN				50	Thermoplastic Polyurethane	Polyester Canvas	0.6	0.2
	KBLWT KBLWDST				100	Thermoplastic Polyurethane	Polyester Canvas	0.6	0.2
	PHBLB PHBLDSB				20	Thermoplastic Polyurethane	Polyester Canvas	0.6	0.2
	PHBLBN PHBLBDSN				30	Thermoplastic Polyurethane	Polyester Canvas	0.6	0.2
	PHBLWN PHBLWDSN				30	Thermoplastic Polyurethane	Polyester Canvas	0.6	0.2
For Packaged Goods Transfer	FBLG FBLGDS				25	Suede Non-woven Fabric	Polyester Canvas	-	-
	FBLW FBLWDS				25	Suede Non-woven Fabric	Polyester Canvas	-	-
	FBLGN FBLGDSN				30	Suede Non-woven Fabric	Polyester Canvas	-	-
	FBLWN FBLWDSN				30	Suede Non-woven Fabric	Polyester Canvas	-	-
For Electronic Parts Transfer	DHBLT				25	Conductive Polyurethane	Polyester	0.2	0.1
	DHBLTS DHBLTDS				15	Conductive Polyurethane	Polyester	0.8	0.2
	DHBLGN DHBLGDSN				25(15)*1	Thermoplastic Polyurethane	Polyester Canvas	0.6	0.2

*1: Number in ( ) is the value when allowable tension is 5N/mm.

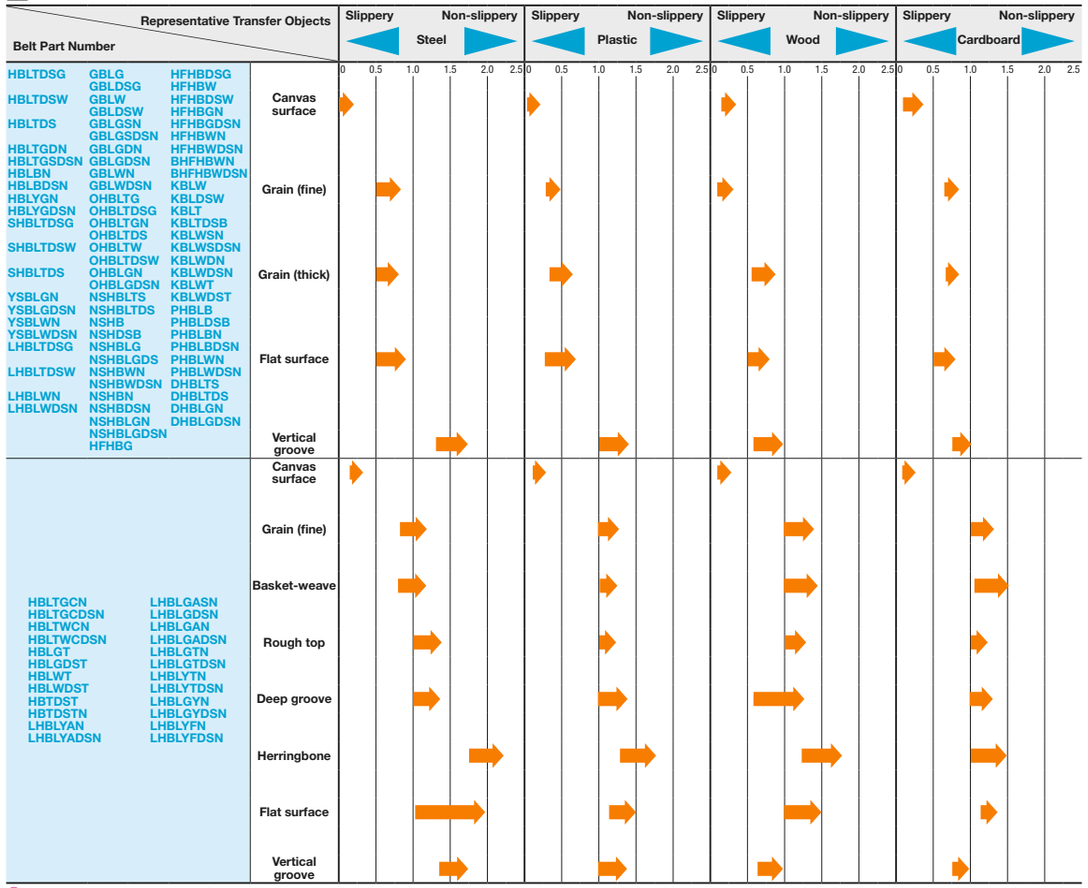
Flat Belts - Flat Belt Specification Selection Flow Chart



When the transfer weight is heavy (as a guide 10kg or more in width of 100mm), calculate the tension. P.2252
Example of transfer workpiece is a guide. For more information, check the Product page.
Performance Chart is mentioned on respective Product page. Determine if suitable to transfer workpiece.

Flat Belts - Technical Data①

■ Friction Coefficient Table



It is necessary to handle the above figures with care as the friction coefficient greatly varies with the surface condition (surface roughness), and, liquids such as water or adhesion degree of dust.

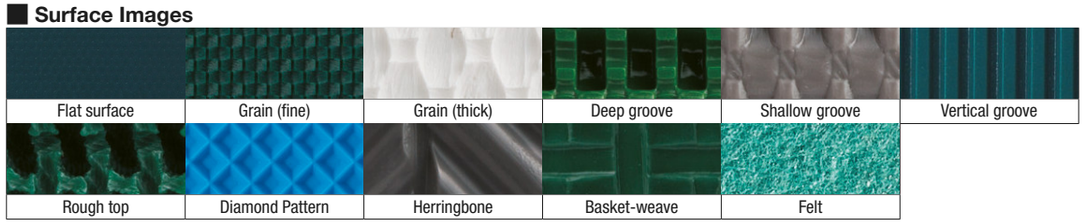
■ Max. Incline Angle

Unit (degree)

Load shape / Surface Shape	Bulk goods				Box		Bags	
	Powdered Objects	Granulated Substances		Solid	Cardboard		Paper	Plastic Bag
		Angulate	Round		Empty	5kg		
Flat surface	15	10	-	5	10 (20)	15 (25)	15 (25)	15 (15)
Canvas surface	15	10	-	5	10 (10)	10 (10)	10 (10)	10 (10)
Grain (fine)	20	15	-	5	25 (35)	30 (35)	25 (35)	25 (35)
Grain (thick)	25	15	5	5	30 (35)	30 (40)	30 (35)	30 (30)
Deep groove	30*	15	10	5	30 (40)	30 (40)	25 (40)	25 (45)
Shallow groove	30*	15	5	5	30 (40)	30 (40)	30 (35)	25 (25)
Vertical groove	20*	15	-	5	25 (40)	25 (40)	25 (40)	20 (35)
Rough top	30*	15	10	5	35 (40)	35 (40)	30 (40)	30 (30)
Diamond	20	15	-	5	10 (20)	15 (25)	15 (25)	10 (15)
Herringbone	30*	15	10	5	40 (50)	40 (50)	30 (40)	30 (30)
Basket-weave	20	15	-	5	25 (40)	25 (40)	25 (40)	20 (35)

* Data is presented on the assumption that belt surface is soiled with dust, etc.
  For reference, data in case of clean belt surface is presented in ( ).
* Instances of being used for transfer of powdered objects are less, but are given for reference.

■ Surface Images

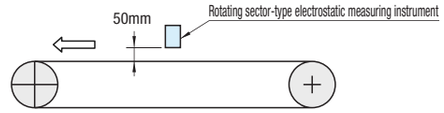


Flat Belts - Technical Data②

■ Antistatic Performance Chart

Electrostatic Charge Tendency

Small	←	Electrostatic Voltage	→	Large
Small	↓	Tensile Strength of Belt	→	Large
Small	↓	Belt Speed	→	Large
Large	↓	Atmospheric humidity	→	Small



[Measurement Method]
Surface Resistance: ISO284 Compliant
Running Belt Electrostatic Voltage: ISO21179 Compliant

Item	Part Number	Surface Resistivity (Ω)	Running Belt Electrostatic Voltage (V) (Absolute value)
General Use Belts	HBLTDS	10^{12}~10^{14}	1000 or less
Antistatic Type Belts	DHBLTDS DHBLGN DHBLGDSN	10^{7} or less	50 or less
Other Belts	HBLTGCN HBLTGCDSN HBLTWCN HBLTWCDSN HBLGT HBLGDST HBLWT HBLWDST HBTDST HBTDSTN LHBLYAN LHBLYADSN LHBLGAN LHBLGADSN LHBLGYN LHBLGYDSN LHBLGTN LHBLGTDSN LHBLGASN LHBLGDSN LHBLYTN LHBLYTDSN	10^{12}~10^{14}	1000 or less

• DHBLT

Item		Unit	DHBLT
Electrical Resistance of Surface		Ω	10^{4}~10^{5}
Triboelectrical Voltage	* Test Condition A	V	10~20
	* Test Condition B		5~10

* Test Conditions
  A: Belt Speed: 220m/min, Temperature: 21±0.5°C, Humidity: 70±1%
  B: Belt Speed: 20m/min, Temperature: 18±0.5°C, Humidity: 50±1%
Listed values are not guaranteed values but an example set of measured values.

■ Minimum Pulley Diameter Selection Table

Minimum Pulley Dia., Driving Pulley Dia.

Identify the relevant pulley diameters by reading the width and length of the belt from the table below, and determine the smaller value as "minimum pulley diameter" and larger value as "drive pulley diameter".

[Table 1]
Minimum Pulley Diameter Selection Table (Belt Width)

Belt Width (mm)	Min. Pulley Dia. (Ømm)		
	HBLT, HBLTWH SHBLTG, SHBLT DHBLT, FHBLT OHBLT, NSHBLT	LHBLT LHBLTWH	HHBLT
Less than 100	25	30	75
100~190	50	55	75
200~400	50	55	100
410~500	75	80	100

(Ex.) When the width is 150mm and the length is 5.00mm
Select from Width: 50 ··· Small Value ↑ Min. Pulley Dia.
Select from Length: 75 ··· Large Value ↑ Min. Driving Pulley Dia.

[Table 2]
Minimum Pulley Diameter Selection Table (Belt Length)

Belt Length (m)	Min. Pulley Dia. (Ømm)		
	HBLT, HBLTWH SHBLTG, SHBLT DHBLT, FHBLT OHBLT, NSHBLT	LHBLT LHBLTWH	HHBLT
Less than 1.00	25	30	75
1.00~ 1.99	50	55	75
2.00~ 4.00	50	55	100
4.01~ 7.00	75	80	100
7.01~10.00	100	105	125
10.01~20.00	100	105	150

■ Flat Belt Tolerance Chart

Width tolerance

Width	Tolerance
~400	±2
401~500	±3

Thickness tolerance

Thickness	Tolerance	Joint tolerance
~1.0	±0.1	±0.3
1.1~1.5	±0.2	
1.6~2.0		
2.1~5.5	±0.4	

Length tolerance

Length	Tolerance
~ 2000	±10
2001~ 7000	±20
7001~10000	± 0.3%
10001~	± 0.3%

Permanent elongation of the belt is up to 1% for the overall length. (Reference value)

Flat Belts - List by Oil Resistance and Chemical Resistance

Type	Chemical Name	General Use / Sliding	Grip Type / Electronic Parts Conveyor	Non-Adhesive	Food Conveyor	Oil Resistant	Sliding	Inclined Transfer	General Use / Inclined Transfer	Inclined Transfer
		HBLTG HBLTDSG HBLW HBLTDSW HBLTDS HBLTGDN HBLTGSDSN HBLYGN HBLYGDSN HBLBN HBLBDSN SHBLTDSG SHBLTDS	GBLG GBLDSG GBLGSN GBLGSDSN GBLGDN GBLGDSN GBLW GBLDSW GBLWN GBLWDSN DHBLTS DHBLTDS DHBLGN DHBLGDSN	NSHBLTS NSHBLTDS NSHB NSHDSB NSHBLG NSHBLGDS NSHBWN NSHBWDSN NSHBN NSHBDSN NSHBLGN NSHBLGDSN HFHBG HFHBDSG HFHBW HFHBDSW HFHBGN HFHBGDSN HFHBWN HFHBWDSN	KBLW KBLDSW KBLT KBLTDSB KBLWSN KBLWSDSN KBLWDN KBLWDSN KBLWT KBLWDST PHBLB PHBLDSB PHBLBN PHBLBDSN PHBLWN PHBLWDSN BHFHBWN BHFHBWDSN	OHBLTG OHBLTDSG OHBLTGN OHBLTDS OHBLTW OHBLTDSW OHBLGN OHBLGDSN	YSBLGN YSBLGDSN YSBLWN YSBLWDSN	LHBLTDSG LHBLTDSW LHBLWN LHBLWDSN	HBLGT HBLGDST HBLWT HBLWDST HBLTGCN HBLTGCDSN HBLTWCN HBLTWCDSN HBTDST HBTDSTN LHBLGTN LHBLGTDSN	LHBLYAN LHBLYADSN LHBLGAN LHBLGADSN LHBLGYN LHBLGYDSN LHBLGASN LHBLGDSN LHBLYTN LHBLYTDSN LHBLGYN LHBLGYDSN
Cooking Oil	Linseed Oil	△				○	○	○	○	×
	Corn Oil	△				○	○	○	○	-
	Animal Oil	○				○	○	○	○	△
	Vegetable Oil	○				○	○	○	○	△
	Coconut Oil (Palm Oil)	△				○	○	○	○	△
Machine Oil	ASTM No.1 Oil	○				○	○	○	○	×
	ASTM No.2 Oil	○				○	○	○	○	×
	ASTM No.3 Oil	○				○	○	○	○	×
	DOS	△				○	△	○	○	×
	Grease	○				○	○	○	△	△
	Paraffin Oil	○				○	○	○	○	○
	Machining Oil	×				○	×	○	○	×
Others Fats	Glycerin	○				○	○	○	○	○
	Mineral Oil	○				○	○	○	○	×
	Dibutyl Phthalate	△				△	△	△	×	×
Antiseptic Solution	Sodium Chlorate	○				○	○	○	○	○
	Hydrogen Chloride	△				△	△	△	○	○
	Hypochlorite Soda 400ppm	○				△	○	○	○	△
	Electrolytic Hypochlorite Water 400ppm	○				△	○	○	○	△
Solvent	Acetaldehyde	×				×	×	×	△	△
	Acetone	×				×	×	×	×	×
	Amyl Alcohol	○				○	○	○	×	×
	Isooctane	○				○	○	○	△	△
	Isopropyl Alcohol	○				○	○	○	△	△
	Isopropyl Ether	△				△	△	△	×	×
	Ethyl Alcohol	○				○	○	○	△	△
	Ethylether (Ether)	×				×	×	×	×	×
	Gasoline	×				×	×	×	×	×
	Xylene (Xylol)	×				×	×	×	×	×
	Cresol	×				×	×	×	×	×
	Chloroform	×				×	×	×	×	×
	Kerosene	○				○	○	○	△	×
	Aluminium Acetate	×				×	×	×	×	×
	Ethyl Acetate	×				×	×	×	×	×
	Butyl Acetate	×				×	×	×	×	×
	Carbon Tetrachloride	Δ				△	△	△	×	×
	Cyclohexane	×				×	×	×	×	×
	Dimethylformamide (DMF)	×				×	×	×	×	×
	Petroleum	○				○	○	○	△	△
	Trichloroethylene	×				×	×	×	×	×
	Toluene (Triol)	×				×	×	×	×	×
	Nitrobenzene	×				×	×	×	×	×
	Carbon Disulfide	×				×	×	×	×	×
	Perchlorethylene	×				×	×	×	×	×
	Butyl Alcohol (Butanol)	○				○	○	○	△	△
	Hexane	△				○	○	○	×	×
	Heptane	○				○	○	○	△	△
	Benzene (Benzol)	×				×	×	×	×	×
	Benzaldehyde	×				×	×	×	×	×
	Formaldehyde (Formalin) 37%	×				×	×	×	○	○
	Methyl Alcohol (Methanol)	○				○	○	○	△	△
	Methylethylketone (MEK)	×				×	×	×	×	×
	Thinner (generic)	×				×	×	×	×	×
Acidic chemicals	Adipic Acid	○				○	△	○	○	○
	Benzoic Acid	×				-	×	×	-	-
	Zinc Chloride	○				○	○	○	○	○
	Acetyl Chloride	×				×	×	×	△	×
	Amyl Chloride	×				×	×	×	△	×
	Aluminum Chloride	○				△	△	△	△	△
	Chloroethane	×				×	×	×	×	×
	Calcium Chloride	○				○	○	○	○	○
	Ferrous Chloride*	○				○	○	○	○	○
	Ferric Chloride*	○				○	○	○	○	○
	Ethylene Chloride	○				○	○	○	○	○
	Hydrochloric Acid 5%	○				×	×	×	○	○
	Chlorine Gas	×				×	×	×	×	×
	Chlorine Water Solution	×				×	×	×	○	○
	Oleic Acid	○				○	○	○	○	△
	Formic Acid	×				×	×	×	○	×
	Citric Acid	○				○	○	○	○	×
	Glycolic Acid	○				○	○	○	○	×

* Not applicable when used as liquid.

○: Applicable, △: May be applicable. ×: Not applicable

Type	Chemical Name	General Use / Sliding	Grip Type / Electronic Parts Conveyor	Non-Adhesive	Food Conveyor	Oil Resistant	Sliding	Inclined Transfer	General Use / Inclined Transfer	Inclined Transfer
		HBLTG HBLTDSG HBLW HBLTDSW HBLTDS HBLTGDN HBLTGSDSN HBLYGN HBLYGDSN HBLBN HBLBDSN SHBLTDSG SHBLTDS	GBLG GBLDSG GBLGSN GBLGSDSN GBLGDN GBLGDSN GBLW GBLDSW GBLWN GBLWDSN DHBLTS DHBLTDS DHBLGN DHBLGDSN	NSHBLTS NSHBLTDS NSHB NSHDSB NSHBLG NSHBLGDS NSHBWN NSHBWDSN NSHBN NSHBDSN NSHBLGN NSHBLGDSN HFHBG HFHBDSG HFHBW HFHBDSW HFHBGN HFHBGDSN HFHBWN HFHBWDSN	KBLW KBLDSW KBLT KBLTDSB KBLWSN KBLWSDSN KBLWDN KBLWDSN KBLWT KBLWDST PHBLB PHBLDSB PHBLBN PHBLBDSN PHBLWN PHBLWDSN BHFHBWN BHFHBWDSN	OHBLTG OHBLTDSG OHBLTGN OHBLTDS OHBLTW OHBLTDSW OHBLGN OHBLGDSN	YSBLGN YSBLGDSN YSBLWN YSBLWDSN	LHBLTDSG LHBLTDSW LHBLWN LHBLWDSN	HBLGT HBLGDST HBLWT HBLWDST HBLTGCN HBLTGCDSN HBLTWCN HBLTWCDSN HBTDST HBTDSTN LHBLGTN LHBLGTDSN	LHBLYAN LHBLYADSN LHBLGAN LHBLGADSN LHBLGYN LHBLGYDSN LHBLGASN LHBLGDSN LHBLYTN LHBLYTDSN LHBLGYN LHBLGYDSN
Acidic chemicals	Chromic acid	×				×	×	×	△	△
	Acetic Acid 10%	×				×	×	×	△	△
	Bromine	×				×	×	×	×	×
	Oxalic acid 20%	○				△	○	△	○	○
	Tartaric acid	○				△	△	△	△	△
	Nitric Acid 5%	×				×	×	×	○	○
	Nitric Acid 20%	×				×	×	×	×	×
	Ammonium Nitrate	○				○	○	○	○	○
	Calcium Nitrate	○				○	○	○	○	○
	Stearic Acid	○				○	○	○	○	○
	Trichloroisocyanuric acid	×				×	×	×	△	×
	Lactic Acid	○				○	○	○	○	○
	Fuming Sulfuric Acid	×				×	×	×	×	×
	Picric acid 10%	×				×	×	×	×	×
	Phenol (Carbolic acid)	×				×	×	×	×	×
	Boric acid	○				○	○	○	○	○
	Maleic acid	△				×	×	×	△	△
	Iodine solution	○				○	○	○	○	○
	Sulfuric Acid 50%	×				×	×	×	△	△
	Phosphoric Acid 80%	×				×	×	×	△	△
Basic chemicals	Aniline	×				×	×	×	×	×
	Ammonia gas	○				△	○	△	○	○
	Ammonia water solution	○				△	○	△	○	○
	Sodium Hydroxide (Sodium Hydroxide) 10%	×				×	×	×	△	△
	Sodium Chromate	○				○	○	○	△	△
	Developer (Hydroquinone)	○				○	○	○	○	○
	Sodium Acetate	○				○	○	○	○	○
	Sodium Bicarbonate	○				○	○	○	○	○
	Ammonium Hydroxide	○				△	△	△	○	○
	Potassium Hydrate	×				×	×	×	△	△
	Urea	△				×	×	×	△	△
	Sodium Sulfide	×				×	×	×	×	×
	Trisodium Phosphate 10%	○				○	○	○	○	○
Others Chemical	Antimony Salt	○				○	○	○	○	○
	Sulfur	○				○	○	○	○	○
	Sodium Chloride (Salt)	○				○	○	○	○	○
	Ozone	○				○	○	○	○	○
	Zinc Acetate	○				○	○	○	○	○
	Ammonium Acetate	○				○	○	○	○	○
	Lead Acetate	○				○	○	○	○	○
	Oxygen	○				○	○	○	○	○
	Salt Water (Seawater)	○				○	○	○	○	○
	Sodium Acid Sulfate	○				△	○	△	○	○
	Silver Nitrate	○				○	○	○	○	○
	Ferrous Nitrate	○				○	○	○	○	○
	Sodium Sulfate	○				○	○	○	○	○
	Calcium Hydroxide	○				○	○	○	○	○
	Steam (80°C or less)	○				△	△	△	△	△
	Soap	○				○	○	○	○	○
	Ammonium Carbonate	○				○	○	○	○	○
	Sodium Carbonate	○				○	○	○	○	○
	Sodium Thiosulfate (Hypo)	○				○	○	○	○	○
	Neutral Salts	○				○	○	○	○	○
	Sulfur Dioxide	△				△	△	△	○	○
	Nickel Salt	○				○	○	○	○	○
	Fertilizer (general)	○				○	○	○	○	○
	Freon gas	△				×	×	×	×	×
	Propane	○				○	○	○	○	○
	Polystyrene	○				○	○	○	×	×
	Magnesium Salt	○				○	○	○	○	○
	Aluminum Sulfide	○				○	○	○	△	○
	Ammonium Sulfide	○				○	○	○	○	○
	Hydrogen Sulfide	×				×	×	×	○	○
	Zinc Sulfate	○				○	○	○	○	○
	Aluminum sulfate	○				○	○	○	○	○
	Ammonium Sulfate	○				○	○	○	○	○
	Calcium Sulfate	○				○	○	○	○	○
	Ferric Sulfate	○				○	○	○	○	○
	Sodium Sulfate	○				○	○	○	○	○
	Potassium Phosphate	○				○	○	○	○	○
	Sodium Acid Phosphate	○				○	○	○	○	○

If the belt is used in a condition wherein it comes in contact with salty water, for eg. sea water, and the belt repeatedly gets (wet ←→ dry), salt crystals are formed inside the belt and the belt contracts.
Same phenomenon can occur when any powder (flour, etc.) is rubbed over the reverse side of the belt.

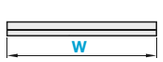
○: Applicable, △: May be applicable. ×: Not applicable

Flat Belts General Use

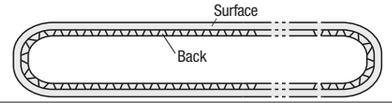
Features: Used for transfer of wide range of items right from food to cardboard, metal and plastic. Excels in moist-heat resistance and prevents fray.

Type	Type No.	Ply count	Surface Shape	Color	Material Surface	Material Back	Friction Coefficient (Ref. Against Polished Steel) Front	Friction Coefficient (Ref. Against Polished Steel) Back	Thickness mm	Unit Mass kg/m²	Allowable Tension N/mm	Min. Pulley Dia. Ømm	Knife Edge	Continuous Use Temperature ℃
HBLT	①	1	Flat surface	Green	Polyurethane	Polyester	0.2	0.1	0.9	1	4	25	R5	-30~80
HBLTWH	②	1	Flat surface	White	Polyurethane	Polyester	0.15	0.1	0.9	1	4	25	R5	-30~80
HBLTG	③	1	Flat surface	Green	Polyurethane	Polyester	0.8	0.2	0.8	0.7	4	15	R3	-30~80
HBLTGDN	④	2	Flat surface	Green	Thermoplastic Polyurethane	Polyester Canvas	0.6	0.2	1.7	1.9	8	50	×	-30~100
HBLBN	⑤	2	Flat surface	Sky Blue	Thermoplastic Polyurethane	Polyester Canvas	0.6	0.2	1.4	1.3	3	15	R3	-30~100
HBLYGN	⑥	2	Flat surface	Yellow Green	Thermoplastic Polyurethane	Polyester Canvas	0.6	0.2	1.4	1.5	8	25(15)*1	(R3)*1	-30~100
HBLTGCN	⑦	2	Flat surface	Green	PVC	Polyester Canvas	1.0	0.2	2.1	2.3	8	50	×	-10~80
HBLTWCN	⑧	2	Flat surface	White	PVC	Polyester Canvas	1.0	0.2	2.1	2.3	8	50	×	-10~80
HBLGT	⑨	3	Flat surface	Green	PVC	Polyester Canvas	1.0	0.2	5.0	5.7	18	120	×	-10~80
HBLWT	⑩	3	Flat surface	White	PVC	Polyester Canvas	1.0	0.2	5.0	5.7	18	120	×	-10~80
HBTDST	⑪	2	Flat surface	Green	PVC	Polyester Canvas	1.0	0.2	3.6	4.1	8	100	×	-10~80

*1: Number in ( ) is the value when allowable tension is SN/mm.



For Belt Tolerance, see P.1352



- Flat belts are weld-jointed before shipping.
- I.D. will be the Belt Length.

Part Number: Type	Part Number: Belt Width W (mm)	Belt Length L (m): 0.01m Increment	Body Price / m: ①②	③	④	⑤⑦⑧	⑥	⑨⑩	⑪	Belt Jointing Charge (Body Price +): ①②	③	④, ⑤, ⑥, ⑦, ⑧, ⑪	⑨⑩
			HBLT HBLTWH	HBLTG	HBLTGDN	HBLBN HBLTGCN HBLTWCN	HBLYGN	HBLGT HBLWT	HBTDST	HBLT HBLTWH	HBLTG	HBLTGDN, HBLBN HBLYGN, HBLTGCN HBLTWCN, HBTDST	HBLGT HBLWT
HBLT HBLTWH HBLTG HBLTGDN HBLBN HBLYGN HBLTGCN HBLTWCN HBLGT HBLWT HBTDST	10	0.50~20.00											
	15												
	20												
	25												
	30												
	35												
	40												
	50												
	60												
	70												
	75												
	80												
	90												
	100												
	110												
	120												
	125												
	130												
	140												
	150												
	160												
	170												
	180												
	190												
	200												
	210												
	220												
	230												
	240												
	250	0.80~20.00											
	260												
	270												
	280												
	290												
	300												
	310												
	320												
	330												
	340												
	350												
	360												
	370												
	380												
	390												
	400												
	410												
	420												
	430												
	440												
	450												
	460												
	470												
	480												
	490												
	500												

Flat belts are weld-jointed before shipping.
The connection areas may become slightly thicker: HBLT, HBLTWH by 0.3mm.

Ordering Example: Part Number (Type + Belt Width) - Belt Length L (m)
HBLT 350 - 4.23

Type	Food hygienic properties	Antibacterial and Antifungal Property	Fray Prevention	Water Resistance, Moist-Heat Resistance	Thermal Shrinkage Prevention	Surface Cleanability	Prevention of shrinkage due to imprinting	Sodium Hypochlorite Resistant	Anti-stick	Oil Resistance
HBLT	○	-	-	△	△	△	△	△	△	△
HBLTWH	○	-	-	△	△	△	△	△	△	△
HBLTG	○	-	○	○	○	-	-	○	-	○
HBLTGDN	○	-	○	○	○	-	-	○	-	○
HBLBN	○	○	○	○	○	-	-	○	-	○
HBLYGN	○	-	○	○	○	-	-	○	-	○
HBLTGCN	○ *1	-	○	-	-	-	-	○	-	◎
HBLTWCN	○ *1	-	○	-	-	-	-	○	-	◎
HBLGT	○ *1	-	-	-	-	-	-	○	-	◎
HBLWT	○ *1	-	-	-	-	-	-	○	-	◎
HBTDST	○ *1	-	○	-	-	-	-	○	-	◎

*1: Cannot be used for bare transfer of oil and fatty foods.
◎: Best suited, ○: Applicable, △: May be applicable, -: Not applicable

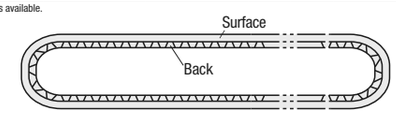
Flat Belts For Sliding

Features: A canvas having lubricating ability in vertical and lateral direction is used. It is a flat belt for accumulation and alignment of transfer objects.

Type	Specifications Usage	Color	Ply count	Surface Shape	Material Surface	Material Back	Friction Coefficient (Ref. Against Polished Steel) Front	Friction Coefficient (Ref. Against Polished Steel) Back	Thickness mm	Unit Mass kg/m²	Allowable Tension N/mm	Min. Pulley Dia. Ømm	Knife Edge	Continuous Use Temperature ℃
SHBLTG	Vertical direction	Green	1	-	Urethane Impregnated	Polyester	0.15	0.1	0.5	0.5	4	25	R3	-10~ 80
SHBLT	Vertical direction	White	1	-	Urethane Impregnated	Polyester	0.1	0.1	0.5	0.5	4	25	R3	-10~ 80
YSBLGN	Lateral direction	Green	2	-	Polyester Canvas	Polyester Canvas	0.2	0.2	1.3	1.1	8	30	×	-30~100
YSBLWN	Lateral direction	White	2	-	Polyester Canvas	Polyester Canvas	0.2	0.2	1.3	1.1	8	30	×	-30~100

Usage: Belt transfer in vertical and lateral direction is available.

For Belt Tolerance, see P.1352



- Flat belts are weld-jointed before shipping.
- I.D. will be the Belt Length.

Part Number: Type	Part Number: Belt Width W (mm)	Belt Length L (m): 0.01m Increment	Body Price / m: SHBLTG SHBLT	YSBLGN	YSBLWN	Belt Jointing Charge (Body Price +): SHBLTG SHBLT	YSBLGN YSBLWN
SHBLTG SHBLT YSBLGN YSBLWN	10	0.50~20.00					
	15						
	20						
	25						
	30						
	35						
	40						
	50						
	60						
	70						
	75						
	80						
	90						
	100						
	110						
	120						
	125						
	130						
	140						
	150						
	160						
	170						
	180						
	190						
	200						
	210						
	220						
	230						
	240						
	250	0.80~20.00					
	260						
	270						
	280						
	290						
	300						
	310						
	320						
	330						
	340						
	350						
	360						
	370						
	380						
	390						
	400						
	410						
	420						
	430						
	440						
	450						
	460						
	470						
	480						
	490						
	500						

Flat belts are weld-jointed before shipping.
The connection areas may become slightly thicker: SHBLTG, SHBLT by 0.3mm.

Ordering Example: Part Number (Type + Belt Width) - Belt Length L (m)
SHBLTG 50 - 4.23

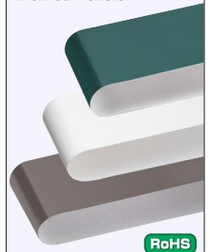
Type	Food hygienic properties	Antibacterial and Antifungal Property	Fray Prevention	Water Resistance, Moist-Heat Resistance	Thermal Shrinkage Prevention	Surface Cleanability	Prevention of shrinkage due to imprinting	Sodium Hypochlorite Resistant	Anti-stick	Oil Resistance
SHBLTG	○	-	-	△	△	△	△	△	△	△
SHBLT	○	-	-	△	△	△	△	△	△	△
YSBLGN	○ *1	-	-	-	○	-	-	○	-	○
YSBLWN	○	-	-	-	○	-	-	○	-	○

*1: Cannot be used for bare transfer of oil and fatty foods.
◎: Best suited, ○: Applicable, △: May be applicable, -: Not applicable

Flat Belts - For Inclined Transfer

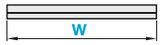
Features: Belt that ensures high grip on various surface patterns, such as Vertical groove, Shallow groove, Deep groove, Basket-weave, Rough top, Herringbone, etc.

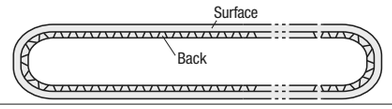
Inclined Transfer



Type	Type No.	Incline Angle	Color	Ply count	Surface Shape	Material Surface	Material Back	Friction Coefficient (Ref. Against Polished Steel) Front	Friction Coefficient (Ref. Against Polished Steel) Back	Thickness mm	Unit Mass kg/m²	Allowable Tension N/mm	Min. Pulley Dia. Ømm	Knife Edge	Continuous Use Temperature ℃
LHBLT	①	15 or less	Green	1	Vertical groove	Soft Polyurethane	Polyester	1.7	0.1	1.5	1.6	4	30	×	-10~80
LHBLTWH	②	15 or less	White	1	Vertical groove	Soft Polyurethane	Polyester	1.7	0.1	1.5	1.6	4	30	×	-10~80
LHBLWN	③	15 or less	White	2	Vertical groove	Thermoplastic Polyurethane	Polyester Canvas	1.6	0.2	2.3	2.2	8	50(25) *1	×	-30~80
LHBLYAN	④	15 or less	Gray	2	Shallow groove	PVC	Polyester Canvas	1.2	0.2	3.3	3.4	8	80	×	-10~70
LHBLGASN	⑤	15 or less	Green	2	Basket-weave	PVC	Polyester Canvas	1.1	0.2	2.3	2.4	8	100(70) *1	×	-10~60
LHBLGAN	⑥	20 or less	Green	2	Deep groove	PVC	Polyester Canvas	1.2	0.2	5.3	4.2	8	80	×	-10~70
LHBLGTN	⑦	20 or less	Green	2	Rough top	PVC	Polyester Canvas	1.1	0.2	5.5	6.5	12	80	×	-10~70
LHBLYTN	⑧	20 or less	Gray	2	Rough top	PVC	Polyester Canvas	1.1	0.2	5.5	6.5	12	80	×	-10~70
LHBLGYN	⑨	30 or less	Green	2	Herringbone	Special Thermoplastic Elastomer	Polyester Canvas	2.0	0.2	3.4	3.0	8	50	×	-10~60
LHBLYFN	⑩	30 or less	Gray	2	Herringbone	Special Thermoplastic Elastomer	Polyester Canvas	2.0	0.2	3.4	3.0	8	75(50) *1	×	-10~60

*1: Number in ( ) is the value when allowable tension is 5N/mm.





- Flat belts are weld-jointed before shipping.
- I.D. will be the Belt Length.

For Belt Tolerance, see P.1352

Part Number Type	Belt Width W (mm)	Belt Length L (m) 0.01m Increment	Body Price / m ①② LHBLT LHBLTWH	③ LHBLWN	④ LHBLYAN	⑤ LHBLGASN	⑥ LHBLGAN	⑦⑧ LHBLGTN LHBLYTN	⑨⑩ LHBLGYN LHBLYFN	Belt Jointing Charge (Body Price +) ①② LHBLT LHBLTWH	Other than ① and ② Other than LHBLT and LHBLTWH
LHBLT LHBLTWH LHBLWN LHBLYAN LHBLGASN LHBLGAN LHBLGTN LHBLYTN LHBLGYN LHBLYFN	10	0.50~20.00									
	15										
	20										
	25										
	30										
	35										
	40										
	50										
	60										
	70										
	75										
	80										
	90										
	100										
	110										
	120										
	125										
	130										
	140										
	150										
	160										
	170										
	180										
	190										
	200										
	210										
	220										
	230										
	240	0.80~20.00									
	250										
	260										
	270										
	280										
	290										
	300										
	310										
	320										
	330										
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	350										
	360										
	370										
	380										
	390										
	400										
	410										
	420										
	430										
	440										
	450										
	460										
	470										
	480										
	490										
	500										

Flat belts are weld-jointed before shipping.
The connection areas may become slightly thicker: LHBLT, LHBLTWH by 0.5mm.

Ordering Example

Part Number		Belt Length L (m)
Type	Belt Width	
LHBLT	350	- 4.23

Type	Incline Angle	Food hygienic properties	Antibacterial and Antifungal Property	Fray Prevention	Water Resistance, Moist-Heat Resistance	Thermal Shrinkage Prevention	Surface Cleanability	Prevention of shrinkage due to imprinting	Sodium Hypochlorite Resistant	Anti-stick	Oil Resistance
LHBLT	15 or less	○	-	-	△	△	△	△	△	△	△
LHBLTWH	15 or less	○	-	-	△	△	△	△	△	△	△
LHBLWN	15 or less	○	-	○	-	-	-	-	-	-	○
LHBLYAN	15 or less	-	-	○	-	-	-	-	-	-	-
LHBLGASN	15 or less	-	-	-	-	-	-	-	-	-	-
LHBLGAN	20 or less	-	-	○	-	-	-	-	-	-	-
LHBLGTN	20 or less	-	-	-	-	-	-	-	-	-	-
LHBLYTN	20 or less	-	-	-	-	-	-	-	-	-	-
LHBLGYN	30 or less	-	-	-	-	-	-	-	-	-	-
LHBLYFN	30 or less	-	-	○	-	-	-	-	-	-	-

◎: Best suited, ○: Applicable, △: May be applicable, -: Not applicable

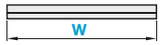
Flat Belts - Grip Type

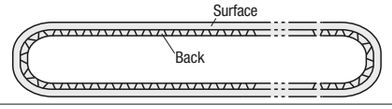
Features: Suitable for flat transfer of bulk goods due to the grainy surface.

Grip Type

Type	Color	Ply count	Surface Shape	Material Surface	Material Back	Friction Coefficient (Ref. Against Polished Steel) Front	Friction Coefficient (Ref. Against Polished Steel) Back	Thickness mm	Unit Mass kg/m²	Allowable Tension N/mm	Min. Pulley Dia. Ømm	Knife Edge	Continuous Use Temperature ℃
GBLG	Green	1	Grain (fine)	Thermoplastic Polyurethane	Polyester Canvas	0.7	0.2	1.0	0.9	4	15	R3	-30~100
GBLW	White	1	Grain (fine)	Thermoplastic Polyurethane	Polyester Canvas	0.7	0.2	1.0	0.9	4	15	R3	-30~100
GBLGSN	Green	2	Grain (fine)	Thermoplastic Polyurethane	Polyester Canvas	0.7	0.2	1.6	1.6	8	25	×	-30~100
GBLGDN	Green	2	Grain (thick)	Thermoplastic Polyurethane	Polyester Canvas	0.7	0.2	2.0	1.9	8	50(20) *1	×	-30~100
GBLWN	White	2	Grain (thick)	Thermoplastic Polyurethane	Polyester Canvas	0.7	0.2	2.0	1.9	8	50(20) *1	×	-30~100

*1: Number in ( ) is the value when allowable tension is 5N/mm.





- Flat belts are weld-jointed before shipping.
- I.D. will be the Belt Length.

For Belt Tolerance, see P.1352

Part Number Type	Belt Width W (mm)	Belt Length L (m) 0.01m Increment	Body Price / m GBLG	GBLW	GBLGSN	GBLGDN	GBLWN	Belt Jointing Charge (Body Price +) GBLG GBLW	GBLGSN GBLGDN GBLWN
GBLG GBLW GBLGSN GBLGDN GBLWN	10	0.50~20.00							
	15								
	20								
	25								
	30								
	35								
	40								
	50								
	60								
	70								
	75								
	80								
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	180								
	190								
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	210								
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	230								
	240	0.80~20.00							
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	410								
	420								
	430								
	440								
	450								
	460								
	470								
	480								
	490								
	500								

Flat belts are weld-jointed before shipping.

Type	Food hygienic properties	Antibacterial and Antifungal Property	Fray Prevention	Water / Moisture Resistance	Thermal Shrinkage Prevention	Surface Cleanability	Prevention of shrinkage due to imprinting	Sodium Hypochlorite Resistant	Anti-stick	Oil Resistance
GBLG	○	-	○	○	○	-	-	○	-	○
GBLW	○	○	○	○	○	-	-	○	-	○
GBLGSN	○	-	○	○	○	-	-	○	-	○
GBLGDN	○	-	○	○	○	-	-	○	-	○
GBLWN	○	○	○	○	○	-	-	○	-	○

◎: Best suited, ○: Applicable, △: May be applicable, -: Not applicable

Ordering Example

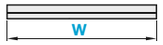
Part Number		Belt Length L (m)
Type	Belt Width	
GBLG	350	- 4.23

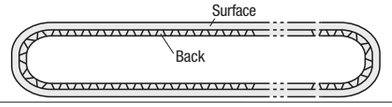
Flat Belts - Oil Resistant

Features: Effective with respect to the machine oil that does not include food oil or welding agents.

Type	Type No.	Usage	Color	Ply count	Surface Shape	Material Surface	Material Back	Friction Coefficient (Ref. Against Polished Steel) Front	Friction Coefficient (Ref. Against Polished Steel) Back	Thickness mm	Unit Mass kg/m²	Allowable Tension N/mm	Min. Pulley Dia. Ømm	Knife Edge	Continuous Use Temperature ℃
OHBLTG	①	Oil Resistant	Green	1	Flat surface	Oil Resistant Polyurethane	Polyester	0.8	0.2	0.8	0.7	4	15	R3	-30~80
OHBLTGN	②	Oil Resistant	Green	2	Flat surface	Oil Resistant Polyurethane	Polyester	0.8	0.2	1.4	1.5	8	25	(R3) *1	-30~80
OHBLT	③	Oil Resistant	Navy	1	Flat surface	Oil-Resistant Chloroethylene	Polyester	0.3	0.1	1	1.1	4	25	×	5~60
OHBLTW	④	Oil Resistant	White	1	Flat surface	Thermoplastic Polyurethane	Polyester Canvas	0.6	0.2	0.8	0.7	4	15	R3	-30~80
OHBLGN	⑤	Oil Resistant	White	2	Flat surface	Thermoplastic Polyurethane	Polyester Canvas	0.6	0.2	1.4	1.5	8	25(15)*1	(R3) *1	-30~80
SOBLGN	⑥	Water-soluble Cutting	Green	2	Flat surface	Thermoplastic Polyurethane	Polyester Canvas	-	-	1.3	1.5	1.6	15	R4	-15~80
KOBLGT	⑦	Mineral Machining Oil	Green	3	Flat surface	Acrylic, Nitrile Butadiene Rubber	Cross-linked Polyurethane	-	-	1.0	0.95	4.6	20	×	-20~100

*1: Number in ( ) is the value when allowable tension is 5N/mm.





- Flat belts are weld-jointed before shipping.
- I.D. will be the Belt Length.

For Belt Tolerance, see P.1352

Part Number Type	Belt Width W (mm)	Belt Length L (m) 0.01m Increment	Body Price / m ① OHBLTG	② OHBLTGN	③ OHBLT	④ OHBLTW	⑤ OHBLGN	⑥ SOBLGN	⑦ KOBLGT	Belt Jointing Charge (Body Price +) ①④ OHBLTG OHBLTW	②⑤ OHBLTGN OHBLGN	③ OHBLT	⑥ SOBLGN	⑦ KOBLGT
OHBLTG OHBLTGN OHBLT OHBLTW OHBLGN SOBLGN KOBLGT	10 15 20 25 30 35 40 50 60 70 75 80 90 100 110 120 125 130 140 150 160 170 180 190 200 210 220 230 240 250 260 270 280 290 300 310 320 330 340 350 360 370 380 390 400 410 420 430 440 450 460 470 480 490 500	0.50~20.00 0.80~20.00												

- Flat belts are weld-jointed before shipping.
- The connection areas may become slightly thicker: OHBLT by 0.4mm.
- For Resistance of Belts Against Chemicals, Oil and Food, see P1353.
- Belt length for SOBLGN, KOBLGT is specified from 0.70 onwards.

Ordering Example: Part Number (Type + Belt Width) - Belt Length L (m)

OHBLT 350 - 4.23

Type	Usage	Food hygienic properties	Antibacterial and Antifungal Property	Fray Prevention	Water Resistance, Moist-Heat Resistance	Thermal Shrinkage Prevention	Surface Cleanability	Prevention of shrinkage due to imprinting	Sodium Hypochlorite Resistant	Anti-stick	Oil Resistance
OHBLTG	Oil Resistant	○	-	○	-	-	-	-	-	-	◎
OHBLTGN	Oil Resistant	○	-	○	-	-	-	-	-	-	◎
OHBLT	Oil Resistant	-	-	○	△	△	△	△	△	△	◎
OHBLTW	Oil Resistant	○	-	○	-	-	-	-	-	-	◎
OHBLGN	Oil Resistant	○	-	○	-	-	-	-	-	-	◎
SOBLGN	Water-soluble Cutting	○	-	-	△	-	○	○	-	○	◎
KOBLGT	Mineral Machining Oil	-	-	-	△	-	△	-	-	-	◎

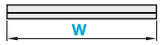
◎: Best suited, ○: Applicable, △: May be applicable, -: Not applicable

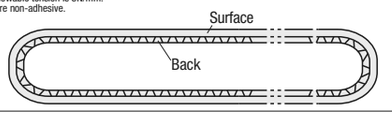
Flat Belts - Heat Resistant / Non-Adhesive

Features: Heat resistant belt up to 180 degrees in continuous use. Low adhesion belt surface is suitable for transferring objects with adhesive qualities.

Type	Type No.	Color	Ply count	Surface Shape	Material Surface	Material Back	Friction Coefficient (Ref. Against Polished Steel) Front	Friction Coefficient (Ref. Against Polished Steel) Back	Thickness mm	Unit Mass kg/m²	Allowable Tension N/mm	Min. Pulley Dia. Ømm	Knife Edge	Continuous Use Temperature ℃
HHBLT	①	White	2	Flat surface	Silicon Rubber	Polyester	1.5	0.1	1.3	1.4	5	75	×	-40~180
NSHBLT	②	White	1	Flat surface	Polyurethane	Polyester	0.2	0.15	0.9	1	3.5	25	R5	-10~80
NSHBLTS	③	White	1	Glossy surface	Polyurethane	Polyester	0.6	0.2	0.8	0.7	4	15	R3	-10~80
NSHB	④	Sky Blue	1	Glossy surface	Thermoplastic Polyurethane	Polyester Canvas	0.6	0.2	0.8	0.7	4	15	R3	-30~100
NSHBLG	⑤	Lime Green	1	Glossy surface	Thermoplastic Polyurethane	Polyester Canvas	0.6	0.2	0.8	0.7	4	15	R3	-30~100
NSHBWN	⑥	White	2	Glossy surface	Thermoplastic Polyurethane	Polyester Canvas	0.6	0.2	1.4	1.5	8	25(15) *1	(R3) *1	-30~100
NSHBN	⑦	Sky Blue	2	Glossy surface	Thermoplastic Polyurethane	Polyester Canvas	0.6	0.2	1.4	1.5	8	25(15) *1	(R3)*1	-30~100
NSHBLGN	⑧	Lime Green	2	Glossy surface	Thermoplastic Polyurethane	Polyester Canvas	0.6	0.2	1.4	1.5	8	25(15) *1	(R3) *1	-30~100
HFHBG	⑨	Green	1	Flat surface	Thermoplastic Polyurethane	Polyester Canvas	0.4	0.2	0.8	0.7	4	15	R3	-30~100
HFHBW	⑩	White	1	Flat surface	Thermoplastic Polyurethane	Polyester Canvas	0.4	0.2	0.8	0.7	4	15	R3	-30~100
HFHBGN	⑪	Green	2	Flat surface	Thermoplastic Polyurethane	Polyester Canvas	0.4	0.2	1.4	1.4	8	30(15) *1	(R3) *1	-30~100
HFHBWN	⑫	White	2	Flat surface	Thermoplastic Polyurethane	Polyester Canvas	0.4	0.2	1.4	1.4	8	30(15) *1	(R3) *1	-30~100
BHFHBWN	⑬	White	2	Flat surface	Thermoplastic Polyurethane	Polyester Canvas	0.4	0.2	1.4	1.5	8	30(15) *1	(R3) *1	-30~100

*1: Number in ( ) is the value when allowable tension is 5N/mm.
HHBLT is heat-resisting belt. Others are non-adhesive.





- Flat belts are weld-jointed before shipping.
- I.D. will be the Belt Length.

For Belt Tolerance, see P.1352

Part Number Type	Belt Width W (mm)	Belt Length L (m) 0.01m Increment	Body Price / m ① HHBLT	② NSHBLT	③ NSHBLTS	④⑤ NSHB NSHBLG	⑥ NSHBWN	⑦⑧ NSHBN NSHBLGN	⑨⑩ HFHBG HFHBW	⑪⑫ HFHBGN HFHBWN	⑬ BHFHBWN	Belt Jointing Charge (Body Price +) ① HHBLT	② NSHBLT	③,④,⑤,⑨,⑩ NSHBLTS, NSHB NSHBLG HFHBG, HFHBW	⑥,⑦,⑧,⑪,⑫,⑬ NSHBWN, NSHBN NSHBLGN, HFHBGN HFHBWN, BHFHBWN
HHBLT NSHBLT NSHBLTS NSHB NSHBLG NSHBWN NSHBN NSHBLGN HFHBG HFHBW HFHBGN HFHBWN BHFHBWN	10 15 20 25 30 35 40 50 60 70 75 80 90 100 110 120 125 130 140 150 160 170 180 190 200 210 220 230 240 250 260 270 280 290 300 310 320 330 340 350 360 370 380 390 400 410 420 430 440 450 460 470 480 490 500	0.50~20.00 0.80~20.00	-									-			

- Flat belts are weld-jointed before shipping.
- The connection areas may become slightly thicker: NSHBLT by 0.3mm.
- The connection areas may become slightly thicker: HHBLT by 0.6mm.

Ordering Example: Part Number (Type + Belt Width) - Belt Length L (m)

HHBLT 350 - 4.23
NSHBLT 350 - 4.23

Type	Food hygienic properties	Antibacterial and Antifungal Property	Fray Prevention	Water Resistance, Moist-Heat Resistance	Thermal Shrinkage Prevention	Surface Cleanability	Prevention of shrinkage due to imprinting	Sodium Hypochlorite Resistant	Anti-stick	Oil Resistance
HHBLT	○	-	-	△	○	△	△	△	-	△
NSHBLT	○	○	○	△	△	○	△	△	○	△
NSHBLTS	○	○	○	○	○	◎	-	○	○	○
NSHB	○	○	○	○	○	◎	-	○	○	○
NSHBLG	○	○	○	○	○	◎	-	○	○	○
NSHBWN	○	○	○	○	○	◎	-	○	○	○
NSHBN	○	○	○	○	○	◎	-	○	○	○
NSHBLGN	○	○	○	○	○	◎	-	○	○	○
HFHBG	○	-	○	○	○	-	-	○	◎	○
HFHBW	○	-	○	○	○	-	-	○	◎	○
HFHBGN	○	-	○	○	○	-	-	○	◎	○
HFHBWN	○	-	○	○	○	-	-	○	◎	○
BHFHBWN	○	-	○	○	○	-	-	○	◎	○

◎: Best suited, ○: Applicable, △: May be applicable, -: Not applicable

Flat Belts: For Food Transfer

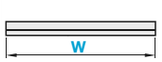
Features: Belts with antibacterial and antifungal specifications for transfer of uncovered foods such as meat, bread, sweets, noodles etc.

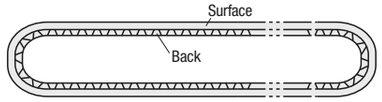
Food Conveyor

RoHS

Type	Color	Ply count	Surface Shape	Material Surface	Material Back	Friction Coefficient (Ref. Against Polished Steel) Front	Friction Coefficient (Ref. Against Polished Steel) Back	Thickness mm	Unit Mass kg/m²	Allowable Tension N/mm	Min. Pulley Dia. Ømm	Knife Edge	Continuous Use Temperature ℃
FHBLT	White	1	Flat surface	Polyurethane	Polyester	0.2	0.15	0.8	0.9	3.5	20	R3	-10~80
KBLW	White	1	Flat surface	Thermoplastic Polyurethane	Polyester Canvas	0.6	0.2	0.8	0.7	4	15	R3	-30~100
KBLT	Sky Blue	1	Flat surface	Thermoplastic Polyurethane	Polyester Canvas	0.6	0.2	0.8	0.7	4	15	R3	-30~100
KBLWSN	White	2	Flat surface	Thermoplastic Polyurethane	Polyester Canvas	0.6	0.2	1.4	1.5	8	25(15) *1	(R3) *1	-30~100
KBLWDN	White	2	Flat surface	Thermoplastic Polyurethane	Polyester Canvas	0.6	0.2	1.7	1.9	8	50	-	-30~100
KBLWT	White	3	Flat surface	Thermoplastic Polyurethane	Polyester Canvas	0.6	0.2	2.5	2.6	12	100	-	-30~100
PHBLB	Sky Blue	1	Diamond	Thermoplastic Polyurethane	Polyester Canvas	0.6	0.2	1.3	1	4	20	-	-30~100
PHBLBN	Sky Blue	2	Diamond	Thermoplastic Polyurethane	Polyester Canvas	0.6	0.2	1.7	1.6	3	30	-	-30~100
PHBLWN	White	2	Diamond	Thermoplastic Polyurethane	Polyester Canvas	0.6	0.2	1.7	1.6	3	30	-	-30~100

*1: Number in ( ) is the value when allowable tension is 5N/mm.





For Belt Tolerance, see P.1352

- Flat belts are weld-jointed before shipping.
- I.D. will be the Belt Length.

●FHBLT has the function compliant with HACCP.
*HACCP ····· Hazard Analysis (and) Critical Control Point.
A technology developed by National Aeronautics and Space Administration (NASA) for sanitary control of space foods, which is applied to sanitary control in food industries and restaurants.

Part Number Type	Part Number Belt Width W (mm)	Belt Length L (m) 0.01m Increment	Body Price / m FHBLT	KBLW	KBLT	KBLWSN	KBLWDN	KBLWT	PHBLB	PHBLBN	PHBLWN	Belt Jointing Charge (Body Price +) FHBLT	KBLW KBLT PHBLB	KBLWSN, KBLWDN PHBLBN, PHBLWN	KBLWT
FHBLT KBLW KBLT KBLWSN KBLWDN KBLWT PHBLB PHBLBN PHBLWN	10	0.50~20.00													
	15														
	20														
	25														
	30														
	35														
	40														
	50														
	60														
	70														
	75														
	80														
	90														
	100														
	110														
	120														
	125														
	130														
	140														
	150														
	160														
	170														
	180														
	190														
	200														
	210														
	220														
	230														
	240														
	250	0.80~20.00													
	260														
	270														
	280														
	290														
	300														
	310														
	320														
	330														
	340														
	350														
	360														
	370														
	380														
	390														
	400														
	410														
	420														
	430														
	440														
	450														
	460														
	470														
	480														
	490														
	500														

- Flat belts are weld-jointed before shipping.
- The connection areas may become slightly thicker: FHBLT by 0.3mm.

Ordering Example: Part Number (Type + Belt Width) - Belt Length L (m)
FHBLT 50 - 4.23

Type	Food hygienic properties	Antibacterial and Antifungal Property	Fray Prevention	Water Resistance, Moist-Heat Resistance	Thermal Shrinkage Prevention	Surface Cleanability	Prevention of shrinkage due to imprinting	Sodium Hypochlorite Resistant	Anti-stick	Oil Resistance
FHBLT	○	○	○	△	△	△	△	△	△	△
KBLW	○	○	○	○	○	-	-	○	-	○
KBLT	○	○	○	○	○	-	-	○	-	○
KBLWSN	○	○	○	○	○	-	-	○	-	○
KBLWDN	○	○	○	○	○	-	-	○	-	○
KBLWT	○	○	○	○	○	-	-	○	-	○
PHBLB	○	○	○	○	○	-	-	○	◎	○
PHBLBN	○	○	○	○	○	-	-	○	◎	○
PHBLWN	○	○	○	○	○	-	-	○	◎	○

◎: Best suited, ○: Applicable, △: May be applicable, -: Not applicable

Flat Belts: For Packaged Goods Transfer / For Electronic Parts Transfer

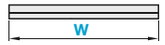
Features: Packaged goods can be transferred without any damage. Provided with antistatic finish. Suitable for conveyance of static-sensitive electronic components. (DHBLT/DHBLTS/DHBLGN)

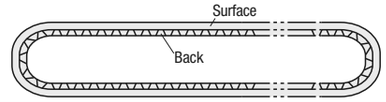
For Packaged Goods Transfer Electronic Parts Conveyor

RoHS

Type	Color	Ply count	Surface Shape	Material Surface	Material Back	Friction Coefficient (Ref. Against Polished Steel) Front	Friction Coefficient (Ref. Against Polished Steel) Back	Thickness mm	Unit Mass kg/m²	Allowable Tension N/mm	Min. Pulley Dia. Ømm	Knife Edge	Continuous Use Temperature ℃
FBLG	Green	1	Flat surface	Suede Non-woven Fabric	Polyester Canvas	-	-	1.8	1.2	4	25	×	- 5~60
FBLW	White	1	Flat surface	Suede Non-woven Fabric	Polyester Canvas	-	-	1.8	1.2	4	25	×	- 5~60
FBLGN	Green	2	Flat surface	Suede Non-woven Fabric	Polyester Canvas	-	-	2.0	1.5	5	30	×	- 5~60
FBLWN	White	2	Flat surface	Suede Non-woven Fabric	Polyester Canvas	-	-	2.0	1.5	5	30	×	- 5~60
DHBLT	Black	1	Flat surface	Conductive Polyurethane	Polyester	0.2	0.1	0.6	0.7	3	25	R3	-10~80
DHBLTS	Black	1	Flat surface	Conductive Polyurethane	Polyester	0.8	0.2	0.8	0.7	4	15	R3	-10~80
DHBLGN	Black	2	Flat surface	Thermoplastic Polyurethane	Polyester Canvas	0.6	0.2	1.4	1.5	8	25(15) *1	(R3) *1	-30~80

*1: Number in ( ) is the value when allowable tension is 5N/mm.





For Belt Tolerance, see P.1352

- Flat belts are weld-jointed before shipping.
- I.D. will be the Belt Length.

Part Number Type	Part Number Belt Width W (mm)	Belt Length L (m) 0.01m Increment	Body Price / m FBLG FBLW	FBLGN FBLWN	DHBLT	DHBLTS	DHBLGN	Belt Jointing Charge (Body Price +) FBLG FBLW	FBLGN FBLWN	DHBLT	DHBLTS	DHBLGN
DHBLT	5	0.50~ 3.00	-	-		-	-	-	-		-	-
FBLG FBLW FBLGN FBLWN DHBLT DHBLTS DHBLGN	10	0.50~20.00										
	15											
	20											
	25											
	30											
	35											
	40											
	50											
	60											
	70											
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	150											
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	170											
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	190											
	200											
	210											
	220											
	230											
	240											
	250	0.80~20.00										
	260											
	270											
	280											
	290											
	300											
	310											
	320											
	330											
	340											
	350											
	360											
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	380											
	390											
	400											
	410											
	420											
	430											
	440											
	450											
	460											
	470											
	480											
	490											
	500											

- Flat belts are weld-jointed before shipping.
- The connection areas may become slightly thicker: DHBLT by 0.3mm.
- Belt length for FBLG,FBLW,FBLGN,FBLWN is specified from 0.70 onwards.

Ordering Example: Part Number (Type + Belt Width) - Belt Length L (m)
DHBLT 50 - 4.23

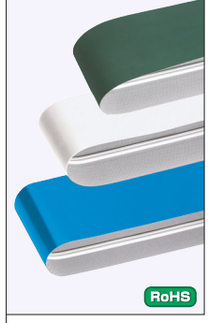
Type	Food hygienic properties	Antibacterial and Antifungal Property	Fray Prevention	Water Resistance, Moist-Heat Resistance	Thermal Shrinkage Prevention	Surface Cleanability	Prevention of shrinkage due to imprinting	Sodium Hypochlorite Resistant	Anti-stick	Oil Resistance
FBLG	△	-	-	-	-	-	○	-	○	-
FBLW	△	-	-	-	-	-	○	-	○	-
FBLGN	△	-	-	-	-	-	○	-	○	-
FBLWN	△	-	-	-	-	-	○	-	○	-
DHBLT	○	-	-	△	△	△	△	△	△	△
DHBLTS	-	-	○	-	-	-	-	-	-	○
DHBLGN	-	-	○	-	-	-	-	-	-	○

◎: Best suited, ○: Applicable, △: May be applicable, -: Not applicable

Flat Belts - With Meandering Prevention Crosspiece General Use

Features: Suitable for ensuring the running straightness and strength against lateral forces. Used for transfer of wide range of items right from food to cardboard, metal and plastic. Excels in moist-heat resistance and prevents fray.

General Purpose
- With Meandering Prevention Crosspiece

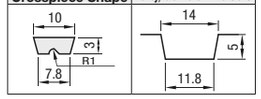


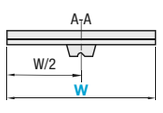
RoHS

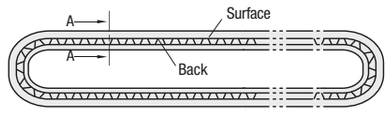
Type	Type No.	Color	Ply count	Surface Shape	Material Surface	Material Back	Friction Coefficient (Ref. Against Polished Steel) Front	Friction Coefficient (Ref. Against Polished Steel) Back	Thickness mm	Unit Mass kg/m²	Allowable Tension N/mm	Min. Pulley Dia. Ømm	Continuous Use Temperature °C
HBLTDSG	①	Green	1	Flat surface	Polyurethane	Polyester	0.8	0.2	0.8	0.7	4	15	-30~80
HBLTDSW	②	White	1	Flat surface	Polyurethane	Polyester	0.8	0.2	0.8	0.7	4	15	-30~80
HBLTDS	③	Green	2	Flat surface	Polyurethane	Polyester	0.8	0.2	1.4	1.5	8	25	-30~80
HBLTGSDSN	④	Green	2	Flat surface	Thermoplastic Polyurethane	Polyester Canvas	0.6	0.2	1.7	1.9	8	50	-30~100
HBLBDSN	⑤	Sky Blue	2	Flat surface	Thermoplastic Polyurethane	Polyester Canvas	0.6	0.2	1.4	1.3	3	15	-30~100
HBLYGDSN	⑥	Yellow Green	2	Flat surface	Thermoplastic Polyurethane	Polyester Canvas	0.6	0.2	1.4	1.5	8	25(15) *1	-30~100
HBLTGCDSN	⑦	Green	2	Flat surface	PVC	Polyester Canvas	1.0	0.2	2.1	2.3	8	50	-10~80
HBLTWCDSN	⑧	White	2	Flat surface	PVC	Polyester Canvas	1.0	0.2	2.1	2.3	8	50	-10~80
HBLGDST	⑨	Green	3	Flat surface	PVC	Polyester Canvas	1.0	0.2	5.0	5.7	18	120	-10~80
HBLWDST	⑩	White	3	Flat surface	PVC	Polyester Canvas	1.0	0.2	5.0	5.7	18	120	-10~80
HBTDSTN	⑪	Green	2	Flat surface	PVC	Polyester Canvas	1.0	0.2	3.6	4.1	8	100	-10~80

*1: Number in ( ) is the value when allowable tension is 5N/mm.

Crosspiece Shape / Pulley, Idler Relief Dimensions







- Flat belts are weld-jointed before shipping.
- I.D. will be the Belt Length.

For Belt Tolerance, see P.1352

Part Number: Type	Part Number: Belt Width W, 10mm Increment	Belt Length L (m): 0.01m Increment	Body Price / m: ①② HBLTDSG HBLTDSW	③ HBLTDS	④ HBLTGSDSN	⑤ HBLBDSN	⑥ HBLYGDSN	⑦⑧ HBLTGCDSN HBLTWCDSN	⑨⑩ HBLGDST HBLWDST	⑪ HBTDSTN	Belt Jointing Charge (Body Price +): ①②③ HBLTDSG HBLTDSW HBLTDS	④,⑤,⑥,⑦,⑧,⑪ HBLTGSDSN, HBLBDSN HBLYGDSN, HBLTGCDSN HBLTWCDSN, HBTDSTN	⑨,⑩ HBLGDST HBLWDST
HBLTDSG HBLTDSW HBLTDS HBLTGSDSN HBLBDSN HBLYGDSN HBLTGCDSN HBLTWCDSN HBLGDST HBLWDST HBTDSTN	50~90	0.50~20.00 (L≥Wx4)											
	100~190												
	200~290												
	300~400												
	410~500												

Belts with meandering prevention crosspiece are knife-edged and hence cannot be used.

Ordering Example

Part Number	-	Belt Length L (m)
Type	Belt Width	
HBLTDS	350	- 4.23

Type	Food hygienic properties	Antibacterial and Antifungal Property	Fray Prevention	Water / Moisture Resistance	Thermal Shrinkage Prevention	Surface Cleanability	Prevention of shrinkage due to imprinting	Sodium Hypochlorite Resistant	Anti-stick	Oil Resistance
HBLTDSG	○	-	○	○	○	-	-	○	-	○
HBLTDSW	○	-	○	○	○	-	-	○	-	○
HBLTDS	○	-	○	○	○	-	-	○	-	○
HBLTGSDSN	○	-	○	○	○	-	-	○	-	○
HBLBDSN	○	○	○	○	○	-	-	○	-	○
HBLYGDSN	○	-	○	○	○	-	-	○	-	○
HBLTGCDSN	○ *1	-	○	-	-	-	-	○	-	◎
HBLTWCDSN	○ *1	-	○	-	-	-	-	○	-	◎
HBLGDST	○ *1	-	-	-	-	-	-	○	-	◎
HBLWDST	○ *1	-	-	-	-	-	-	○	-	◎
HBTDSTN	○ *1	-	○	-	-	-	-	○	-	◎

*1: Cannot be used for bare transfer of oil and fatty foods.
◎: Best suited, ○: Applicable, △: May be applicable, -: Not applicable

Flat Belts - With Meandering Prevention Crosspiece For Sliding / For Inclined Transfer

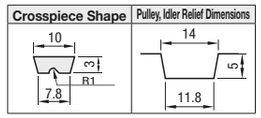
Sliding Features: Suitable for ensuring the running straightness and strength against lateral forces. A canvas having lubricating ability in vertical direction is used. It is a belt for accumulation and alignment of transfer objects.

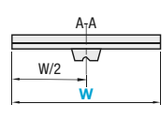
Sliding
- With Meandering Prevention Crosspiece

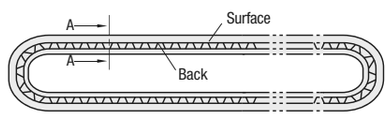
RoHS

Type	Color	Ply count	Surface Shape	Material Surface	Material Back	Friction Coefficient (Ref. Against Polished Steel) Front	Friction Coefficient (Ref. Against Polished Steel) Back	Thickness mm	Unit Mass kg/m²	Allowable Tension N/mm	Min. Pulley Dia. Ømm	Continuous Use Temperature °C
SHBLTDSG	Green	1	-	Polyester	Polyester	0.2	0.2	0.6	0.4	4	20	-30~80
SHBLTDSW	White	1	-	Polyester	Polyester	0.2	0.2	0.6	0.4	4	20	-30~80
SHBLTDS	Green	2	-	Polyester	Polyester	0.2	0.2	1.3	1.1	8	40	-30~80
YSBLGDSN	Green	2	-	Polyester Canvas	Polyester Canvas	0.2	0.2	1.3	1.1	8	30	-30~100
YSBLWDSN	White	2	-	Polyester Canvas	Polyester Canvas	0.2	0.2	1.3	1.1	8	30	-30~100

Crosspiece Shape / Pulley, Idler Relief Dimensions







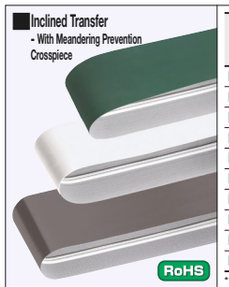
- Flat belts are weld-jointed before shipping.
- I.D. will be the Belt Length.

For Belt Tolerance, see P.1352

Part Number: Type	Part Number: Belt Width W, 10mm Increment	Belt Length L (m): 0.01m Increment	Body Price / m: SHBLTDSG SHBLTDSW	SHBLTDS	YSBLGDSN	YSBLWDSN	Belt Jointing Charge (Body Price +): SHBLTDSG SHBLTDSW SHBLTDS	YSBLGDSN YSBLWDSN
SHBLTDSG SHBLTDSW SHBLTDS YSBLGDSN YSBLWDSN	50~90	0.50~20.00 (L≥Wx4)						
	100~190							
	200~290							
	300~400							
	410~500							

For Inclined Transfer Features: Suitable for ensuring the running straightness and strength against lateral forces. Belt that ensures high grip on various surface patterns, such as Vertical groove, Shallow groove, Deep groove, Basket-weave, Rough top, Herringbone, etc.

Inclined Transfer
- With Meandering Prevention Crosspiece

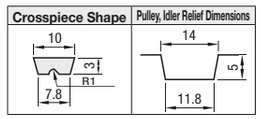


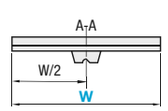
RoHS

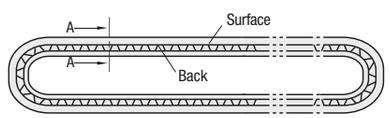
Type	Type No.	Incline Angle Standard	Color	Ply count	Surface Shape	Material Surface	Material Back	Friction Coefficient (Ref. Against Polished Steel) Front	Friction Coefficient (Ref. Against Polished Steel) Back	Thickness mm	Unit Mass kg/m²	Allowable Tension N/mm	Min. Pulley Dia. Ømm	Continuous Use Temperature °C
LHBLTDSG	①	15 or less	Green	1	Vertical groove	Polyurethane	Polyester	1.3	0.2	1.4	1	4	25	-30~80
LHBLTDSW	②	15 or less	White	1	Vertical groove	Polyurethane	Polyester	1.3	0.2	1.4	1	4	25	-30~80
LHBLWDSN	③	15 or less	White	2	Vertical groove	Thermoplastic Polyurethane	Polyester Canvas	1.6	0.2	2.3	2.2	8	50(25) *1	-30~80
LHBLYADSN	④	15 or less	Gray	2	Shallow groove	PVC	Polyester Canvas	1.2	0.2	3.3	3.4	8	80	-10~70
LHBLGDSN	⑤	15 or less	Green	2	Basket-weave	PVC	Polyester Canvas	1.1	0.2	2.3	2.4	8	100(70) *1	-10~60
LHBLGADSN	⑥	20 or less	Green	2	Deep groove	PVC	Polyester Canvas	1.2	0.2	5.3	4.2	8	80	-10~70
LHBLGTDSN	⑦	20 or less	Green	2	Rough top	PVC	Polyester Canvas	1.1	0.2	5.5	6.5	12	80	-10~70
LHBLYTDSN	⑧	20 or less	Gray	2	Rough top	PVC	Polyester Canvas	1.1	0.2	5.5	6.5	12	80	-10~70
LHBLGYDSN	⑨	30 or less	Green	2	Herringbone	Special Thermoplastic Elastomer	Polyester Canvas	2.0	0.2	3.4	3.0	8	50	-10~60
LHBLYFDSN	⑩	30 or less	Gray	2	Herringbone	Special Thermoplastic Elastomer	Polyester Canvas	2.0	0.2	3.4	3.0	8	75(50) *1	-10~60

*1: Number in ( ) is the value when allowable tension is 5N/mm.

Crosspiece Shape / Pulley, Idler Relief Dimensions







- Flat belts are weld-jointed before shipping.
- I.D. will be the Belt Length.

For Belt Tolerance, see P.1352

Part Number: Type	Part Number: Belt Width W, 0.01m Increment 10mm Increment	Belt Length L (m): 0.01m Increment	Body Price / m: ①② LHBLTDSG LHBLTDSW	④ LHBLYADSN	⑤ LHBLGDSN	⑥ LHBLGADSN	⑦⑧ LHBLGTDSN LHBLYTDSN	③,⑨,⑩ LHBLWDSN LHBLGYDSN LHBLYFDSN	Belt Jointing Charge (Body Price +): ①② LHBLTDSG LHBLTDSW	③~⑧ LHBLWDSN, LHBLYADSN LHBLGDSN, LHBLGADSN LHBLGTDSN, LHBLYTDSN LHBLGYDSN, LHBLYFDSN
LHBLTDSG LHBLTDSW LHBLWDSN LHBLYADSN LHBLGDSN LHBLGADSN LHBLGTDSN LHBLYTDSN LHBLGYDSN LHBLYFDSN	50~90	0.50~20.00 (L≥Wx4)								
	100~190									
	200~290									
	300~400									
	410~500									

Belts with meandering prevention crosspiece are knife-edged and hence cannot be used.

Type	Food hygienic properties	Antibacterial and Antifungal Property	Fray Prevention	Water Resistance, Moist-Heat Resistance	Thermal Shrinkage Prevention	Surface Cleanability	Prevention of shrinkage due to imprinting	Sodium Hypochlorite Resistant	Anti-stick	Oil Resistance
SHBLTDSG	○*1	-	○	○	○	-	-	○	○	○
SHBLTDSW	○	-	○	○	○	-	-	○	○	○
SHBLTDS	○*1	-	○	○	○	-	-	○	○	○
YSBLGDSN	○*1	-	-	○	-	-	-	○	-	○
YSBLWDSN	○	-	-	○	-	-	-	○	-	○

Ordering Example

Part Number	-	Belt Length L (m)
Type	Belt Width	
SHBLTDSG	350	- 4.23
LHBLTDSG	350	- 4.23

Type	Standard Inclination	Food hygienic properties	Antibacterial and Antifungal Property	Fray Prevention	Water Resistance, Moist-Heat Resistance	Thermal Shrinkage Prevention	Surface Cleanability	Prevention of shrinkage due to imprinting	Sodium Hypochlorite Resistant	Anti-stick	Oil Resistance
LHBLTDSG	15 or less	○	-	○	-	-	-	-	-	-	○
LHBLTDSW	15 or less	○	-	○	-	-	-	-	-	-	○
LHBLWDSN	15 or less	○	-	○	-	-	-	-	-	-	○
LHBLYADSN	15 or less	-	-	○	-	-	-	-	-	-	-
LHBLGDSN	15 or less	-	-	-	-	-	-	-	-	-	-
LHBLGADSN	20 or less	-	-	○	-	-	-	-	-	-	-
LHBLGTDSN	20 or less	-	-	-	-	-	-	-	-	-	-
LHBLYTDSN	20 or less	-	-	-	-	-	-	-	-	-	-
LHBLGYDSN	30 or less	-	-	-	-	-	-	-	-	-	-
LHBLYFDSN	30 or less	-	-	○	-	-	-	-	-	-	-

*1: Cannot be used for bare transfer of oil and fatty foods.
◎: Best suited, ○: Applicable, △: May be applicable, -: Not applicable

Flat Belts - With Meandering Prevention Crosspiece Grip Type / Oil Resistant

Grip Type Features: Suitable for ensuring the running straightness and strength against lateral forces. Suitable for flat transfer of bulk goods due to the grainy surface.

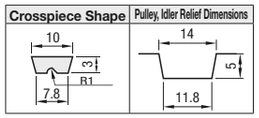
Grip Type
- With Meandering Prevention Crosspiece

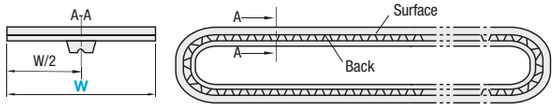
RoHS

Type	Color	Ply count	Surface Shape	Material Surface	Material Back	Friction Coefficient (Ref. Against Polished Steel) Front	Friction Coefficient (Ref. Against Polished Steel) Back	Thickness mm	Unit Mass kg/m²	Allowable Tension N/mm	Min. Pulley Dia. Ømm	Continuous Use Temperature ℃
GBLDSG	Green	1	Grain (fine)	Thermoplastic Polyurethane	Polyester Canvas	0.7	0.2	1.0	0.9	4	15	-30~100
GBLDSW	White	1	Grain (fine)	Thermoplastic Polyurethane	Polyester Canvas	0.7	0.2	1.0	0.9	4	15	-30~100
GBLGSDSN	Green	2	Grain (fine)	Thermoplastic Polyurethane	Polyester Canvas	0.7	0.2	1.6	1.6	8	25	-30~100
GBLGDSN	Green	2	Grain (thick)	Thermoplastic Polyurethane	Polyester Canvas	0.7	0.2	2.0	1.9	8	50(20) *1	-30~100
GBLWDSN	White	2	Grain (thick)	Thermoplastic Polyurethane	Polyester Canvas	0.7	0.2	2.0	1.9	8	50(20) *1	-30~100

*1: Number in ( ) is the value when allowable tension is 5N/mm.

Crosspiece Shape / Pulley, Idler Relief Dimensions





- Flat belts are weld-jointed before shipping.
- I.D. will be the Belt Length.

For Belt Tolerance, see P.1352

Part Number Type	Belt Width W 10mm Increment	Belt Length L (m) 0.01m Increment	Body Price / m GBLDSG	GBLDSW	GBLGSDSN	GBLGDSN	GBLWDSN	Belt Jointing Charge (Body Price +) GBLDSG GBLDSW	GBLGSDSN GBLGDSN GBLWDSN
GBLDSG GBLDSW GBLGSDSN GBLGDSN GBLWDSN	50~ 90	0.50~20.00 (L≥Wx4)							
	100~190								
	200~290								
	300~400								
	410~500								

Oil Resistant Features: Suitable for ensuring the running straightness and strength against lateral forces. Effective with respect to the machine oil that does not include food oil or welding agents.

Oil Resistant
- With Meandering Prevention Crosspiece

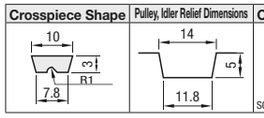
RoHS

Type	Type No.	Color	Ply count	Surface Shape	Material Surface	Material Back	Friction Coefficient (Ref. Against Polished Steel) Front	Friction Coefficient (Ref. Against Polished Steel) Back	Thickness mm	Unit Mass kg/m²	Allowable Tension N/mm	Min. Pulley Dia. Ømm	Continuous Use Temperature ℃
OHBLTDSG	①	Green	1	Flat surface	Oil Resistant Polyurethane	Polyester	0.8	0.2	0.8	0.7	4	15	-30~ 80
OHBLTDSW	②	White	1	Flat surface	Thermoplastic Polyurethane	Polyester	0.6	0.2	0.8	0.7	4	15	-30~ 80
OHBLTDS	③	Green	2	Flat surface	Oil Resistant Polyurethane	Polyester	0.8	0.2	1.4	1.5	8	25	-30~ 80
OHBLGDSN	④	White	2	Flat surface	Thermoplastic Polyurethane	Polyester	0.6	0.2	1.4	1.5	8	25(15) *1	-30~ 80
SOBLGDSN	⑤	Green	2	Flat surface	Thermoplastic Polyurethane	Woven Polyester Fabric	-	-	1.3	1.5	1.6	15	-15~ 80
KOBLGDST	⑥	Green	3	Flat surface	Acrylonitrile-Butadiene Rubber	Cross-linked Polyurethane	-	-	1.0	0.95	4.6	20	-20~100

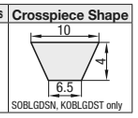
*1: Number in ( ) is the value when allowable tension is 5N/mm.

- Flat belts are weld-jointed before shipping.
- I.D. will be the Belt Length.

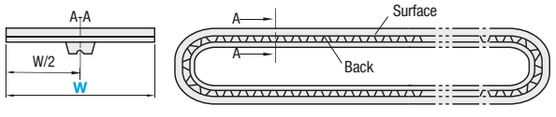
Crosspiece Shape / Pulley, Idler Relief Dimensions



Crosspiece Shape



SOBLGDSN, KOBLGDST only



For Belt Tolerance, see P.1352

Part Number Type	Belt Width W 10mm Increment	Belt Length L (m) 0.01m Increment	Body Price / m ① OHBLTDSG	② OHBLTDSW	③ OHBLTDS	④ OHBLGDSN	⑤ SOBLGDSN	⑥ KOBLGDST	Belt Jointing Charge (Body Price +) ①③ OHBLTDSG OHBLTDS	② OHBLTDSW	④ OHBLGDSN	⑤ SOBLGDSN	⑥ KOBLGDST
OHBLTDSG OHBLTDSW OHBLTDS OHBLGDSN SOBLGDSN KOBLGDST	50~ 90	0.50~20.00 (L≥Wx4)											
	100~190												
	200~290												
	300~400												
	410~500												

Belts with meandering prevention crosspiece are knife-edged and hence cannot be used.
Belt length for SOBLGDSN, KOBLGDST is specified from 0.70 onwards.

Type	Food hygienic properties	Antibacterial and Antifungal Property	Fray Prevention	Water Resistance, Moist-Heat Resistance	Thermal Shrinkage Prevention	Surface Cleanability	Prevention of shrinkage due to imprinting	Sodium Hypochlorite Resistant	Anti-stick	Oil Resistance
GBLDSG	○	-	○	○	○	-	-	○	-	○
GBLDSW	○	○	○	○	○	-	-	○	-	○
GBLGSDSN	○	-	○	○	○	-	-	○	-	○
GBLGDSN	○	-	○	○	○	-	-	○	-	○
GBLWDSN	○	○	○	○	○	-	-	○	-	○

Type	Food hygienic properties	Antibacterial and Antifungal Property	Fray Prevention	Water Resistance, Moist-Heat Resistance	Thermal Shrinkage Prevention	Surface Cleanability	Prevention of shrinkage due to imprinting	Sodium Hypochlorite Resistant	Anti-stick	Oil Resistance
OHBLTDSG	○	-	○	-	-	-	-	-	-	◎
OHBLTDSW	○	○	○	○	○	◎	-	○	○	○
OHBLTDS	○	○	○	○	○	◎	-	○	○	○
OHBLGDSN	○	○	○	○	○	◎	-	○	○	○
SOBLGDSN	○	-	-	△	-	○	○	-	○	○
KOBLGDST	-	-	-	△	-	△	-	-	-	○

◎: Best suited, ○: Applicable, △: May be applicable, -: Not applicable

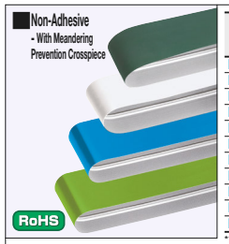
Ordering Example

Part Number	-	Belt Length L (m)
Type	Belt Width	
OHBLTDS	350	- 4.23

Flat Belts - With Meandering Prevention Crosspiece Non-Adhesive / For Food Transfer

Non-Adhesive Features: Suitable for ensuring the running straightness and strength against lateral forces. Low adhesion belt surface is suitable for transferring objects with adhesive qualities.

Non-Adhesive
- With Meandering Prevention Crosspiece

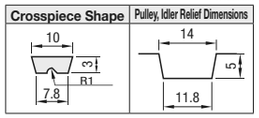


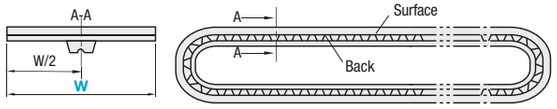
RoHS

Type	Type No.	Color	Ply count	Surface Shape	Material Surface	Material Back	Friction Coefficient (Ref. Against Polished Steel) Front	Friction Coefficient (Ref. Against Polished Steel) Back	Thickness mm	Unit Mass kg/m²	Allowable Tension N/mm	Min. Pulley Dia. Ømm	Continuous Use Temperature ℃
NSHBLTDS	①	White	1	Glossy surface	Polyurethane	Polyester	0.6	0.2	0.8	0.7	4	15	-30~100
NSHDSB	②	Sky Blue	1	Glossy surface	Thermoplastic Polyurethane	Polyester Canvas	0.6	0.2	0.8	0.7	4	15	-30~100
NSHBLGDS	③	Lime Green	1	Glossy surface	Thermoplastic Polyurethane	Polyester Canvas	0.6	0.2	0.8	0.7	4	15	-30~100
NSHBWDSN	④	White	2	Glossy surface	Thermoplastic Polyurethane	Polyester Canvas	0.6	0.2	1.4	1.5	8	25(15)*1	-30~100
NSHBDSN	⑤	Sky Blue	2	Glossy surface	Thermoplastic Polyurethane	Polyester Canvas	0.6	0.2	1.4	1.5	8	25(15)*1	-30~100
NSHBLGDSN	⑥	Lime Green	2	Glossy surface	Thermoplastic Polyurethane	Polyester Canvas	0.6	0.2	1.4	1.5	8	25(15)*1	-30~100
HFHBDSG	⑦	Green	1	Flat surface	Thermoplastic Polyurethane	Polyester Canvas	0.4	0.2	0.8	0.7	4	15	-30~100
HFHBDSW	⑧	White	1	Flat surface	Thermoplastic Polyurethane	Polyester Canvas	0.4	0.2	0.8	0.7	4	15	-30~100
HFHBGDSN	⑨	Green	2	Flat surface	Thermoplastic Polyurethane	Polyester Canvas	0.4	0.2	1.4	1.4	8	30(15)*1	-30~100
HFHBWDSN	⑩	White	2	Flat surface	Thermoplastic Polyurethane	Polyester Canvas	0.4	0.2	1.4	1.4	8	30(15)*1	-30~100
BHFHBWDSN	⑪	White	2	Flat surface	Thermoplastic Polyurethane	Polyester Canvas	0.4	0.2	1.4	1.5	8	30(15)*1	-30~100

*1: Number in ( ) is the value when allowable tension is 5N/mm.

Crosspiece Shape / Pulley, Idler Relief Dimensions





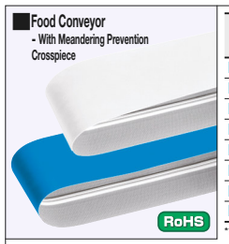
- Flat belts are weld-jointed before shipping.
- I.D. will be the Belt Length.

For Belt Tolerance, see P.1352

Part Number Type	Belt Width W 10mm Increment	Belt Length L (m) 0.01m Increment	Body Price / m ① NSHBLTDS	②③ NSHDSB NSHBLGDS	④ NSHBWDSN	⑤ NSHBDSN	⑥ NSHBLGDSN	⑦⑧ HFHBDSG HFHBDSW	⑨⑩ HFHBGDSN HFHBWDSN	⑪ BHFHBWDSN	Belt Jointing Charge (Body Price +) ① NSHBLTDS	⑦⑧ HFHBDSG HFHBDSW	Other than ①, ⑦ and ⑧ NSHDSB, NSHBLGDS, NSHBWDSN NSHBDSN, NSHBLGDSN, HFHBGDSN HFHBWDSN, BHFHBWDSN
NSHBLTDS NSHDSB NSHBLGDS NSHBWDSN NSHBDSN NSHBLGDSN HFHBDSG HFHBDSW HFHBGDSN HFHBWDSN BHFHBWDSN	50~90	0.50~20.00 (L≥Wx4)											
	100~190												
	200~290												
	300~400												
	410~500												

Food Conveyor Features: Suitable for ensuring the running straightness and strength against lateral forces. Low adhesion belt surface is suitable for transferring objects with adhesive qualities.

Food Conveyor
- With Meandering Prevention Crosspiece

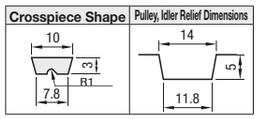


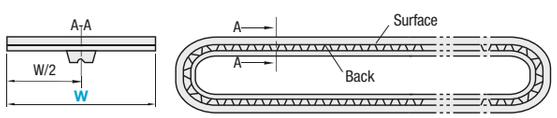
RoHS

Type	Color	Ply count	Surface Shape	Material Surface	Material Back	Friction Coefficient (Ref. Against Polished Steel) Front	Friction Coefficient (Ref. Against Polished Steel) Back	Thickness mm	Unit Mass kg/m²	Allowable Tension N/mm	Min. Pulley Dia. Ømm	Continuous Use Temperature ℃
KBLDSW	White	1	Flat surface	Thermoplastic Polyurethane	Polyester Canvas	0.6	0.2	0.8	0.7	4	15	-30~100
KBLTDSB	Sky Blue	1	Flat surface	Thermoplastic Polyurethane	Polyester Canvas	0.6	0.2	0.8	0.7	4	15	-30~100
KBLWSDSN	White	2	Flat surface	Thermoplastic Polyurethane	Polyester Canvas	0.6	0.2	1.4	1.5	8	25(15)*1	-30~100
KBLWDSN	White	2	Flat surface	Thermoplastic Polyurethane	Polyester Canvas	0.6	0.2	1.7	1.9	8	50	-30~100
KBLWDST	White	3	Flat surface	Thermoplastic Polyurethane	Polyester Canvas	0.6	0.2	2.5	2.6	12	100	-30~100
PHBLDSB	Sky Blue	1	Diamond	Thermoplastic Polyurethane	Polyester Canvas	0.6	0.2	1.3	1	4	20	-30~100
PHBLBDSN	Sky Blue	2	Diamond	Thermoplastic Polyurethane	Polyester Canvas	0.6	0.2	1.7	1.6	3	30	-30~100
PHBLWDSN	White	2	Diamond	Thermoplastic Polyurethane	Polyester Canvas	0.6	0.2	1.7	1.6	3	30	-30~100

*1: Number in ( ) is the value when allowable tension is 5N/mm.

Crosspiece Shape / Pulley, Idler Relief Dimensions





- Flat belts are weld-jointed before shipping.
- I.D. will be the Belt Length.

For Belt Tolerance, see P.1352

Part Number Type	Belt Width W 10mm Increment	Belt Length L (m) 0.01m Increment	Body Price / m KBLDSW	KBLTDSB	KBLWSDSN	KBLWDSN	KBLWDST	PHBLBDSN	PHBLDSB	PHBLWDSN	Belt Jointing Charge (Body Price +) KBLDSW KBLTDSB PHBLDSB	KBLWSDSN KBLWDSN PHBLBDSN PHBLWDSN	KBLWDST
KBLDSW KBLTDSB KBLWSDSN KBLWDSN KBLWDST PHBLDSB PHBLBDSN PHBLWDSN	50~ 90	0.50~20.00 (L≥Wx4)											
	100~190												
	200~290												
	300~400												
	410~500												

Belts with meandering prevention crosspiece are knife-edged and hence cannot be used.

Type	Food hygienic properties	Antibacterial and Antifungal Property	Fray Prevention	Water Resistance, Moist-Heat Resistance	Thermal Shrinkage Prevention	Surface Cleanability	Prevention of shrinkage due to imprinting	Sodium Hypochlorite Resistant	Anti-stick	Oil Resistance
NSHBLTDS	○	○	○	○	○	◎	-	○	○	○
NSHDSB	○	○	○	○	○	◎	-	○	○	○
NSHBLGDS	○	○	○	○	○	◎	-	○	○	○
NSHBWDSN	○	○	○	○	○	◎	-	○	○	○
NSHBDSN	○	○	○	○	○	◎	-	○	○	○
NSHBLGDSN	○	○	○	○	○	◎	-	○	○	○
HFHBDSG	○	-	○	○	○	-	-	○	◎	○
HFHBDSW	○	-	○	○	○	-	-	○	◎	○
HFHBGDSN	○	-	○	○	○	-	-	○	◎	○
HFHBWDSN	○	-	○	○	○	-	-	○	◎	○
BHFHBWDSN	○	-	○	○	○	-	-	○	◎	○

Type	Food hygienic properties	Antibacterial and Antifungal Property	Fray Prevention	Water Resistance, Moist-Heat Resistance	Thermal Shrinkage Prevention	Surface Cleanability	Prevention of shrinkage due to imprinting	Sodium Hypochlorite Resistant	Anti-stick	Oil Resistance
KBLDSW	○	○	○	○	○	-	-	○	-	○
KBLTDSB	○	○	○	○	○	-	-	○	-	○
KBLWSDSN	○	○	○	○	○	-	-	○	-	○
KBLWDSN	○	○	○	○	○	-	-	○	-	○
KBLWDST	○	○	○	○	○	-	-	○	-	○
PHBLDSB	○	○	○	○	○	-	-	○	◎	○
PHBLBDSN	○	○	○	○	○	-	-	○	◎	○
PHBLWDSN	○	○	○	○	○	-	-	○	◎	○

◎: Best suited, ○: Applicable, △: May be applicable, -: Not applicable

Ordering Example

Part Number	-	Belt Length L (m)
Type	Belt Width	
NSHBLTDS	350	- 4.23
KBLDSW	350	- 4.23

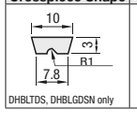
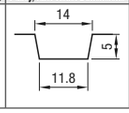
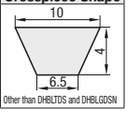
Flat Belts - With Meandering Prevention Crosspiece For Packaged Goods Transfer / For Electronic Parts Transfer

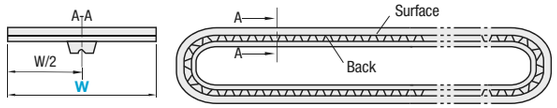
Features: Suitable for ensuring the running straightness and strength against lateral forces. Packaged goods can be transferred without any damage. Provided with antistatic finish. Suitable for conveyance of static-sensitive electronic components. (DHBLTDS/DHBLGDSN)

Type	Color	Ply count	Surface Shape	Material Surface	Material Back	Friction Coefficient (Ref. Against Polished Steel) Front	Friction Coefficient Back	Thickness mm	Unit Mass kg/m²	Allowable Tension N/mm	Min. Pulley Dia. Ømm	Continuous Use Temperature °C
FBLGDS	Green	1	Flat surface	Suede Non-woven Fabric	Polyester Canvas	-	-	1.8	1.2	4	25	-5~60
FBLWDS	White	1	Flat surface	Suede Non-woven Fabric	Polyester Canvas	-	-	1.8	1.2	4	25	-5~60
FBLGDSN	Green	2	Flat surface	Suede Non-woven Fabric	Polyester Canvas	-	-	2.0	1.5	5	30	-5~60
FBLWDSN	White	2	Flat surface	Suede Non-woven Fabric	Polyester Canvas	-	-	2.0	1.5	5	30	-5~60
DHBLTDS	Black	1	Flat surface	Conductive Polyurethane	Polyester	0.8	0.2	0.8	0.7	4	15	-30~80
DHBLGDSN	Black	2	Flat surface	Thermoplastic Polyurethane	Polyester Canvas	0.6	0.2	1.4	1.5	8	25(15) *1	-30~80

*1: Number in ( ) is the value when allowable tension is 5N/mm.

- Flat belts are weld-jointed before shipping.
- I.D. will be the Belt Length.

Crosspiece Shape	Pulley, Idler Relief Dimensions	Crosspiece Shape
		
DHBLTDS, DHBLGDSN only		Other than DHBLTDS and DHBLGDSN



For Belt Tolerance, see P.1352

Part Number Type	Belt Width W 10mm Increment	Belt Length L (m) 0.01m Increment	Body Price / m FBLGDS FBLWDS	Body Price / m FBLGDSN FBLWDSN	Body Price / m DHBLTDS	Body Price / m DHBLGDSN	Belt Jointing Charge (Body Price +) FBLGDS FBLWDS	Belt Jointing Charge (Body Price +) FBLGDSN FBLWDSN	Belt Jointing Charge (Body Price +) DHBLTDS	Belt Jointing Charge (Body Price +) DHBLGDSN
FBLGDS	50~90	0.50~20.00 (L≥Wx4)								
FBLWDS	100~190									
FBLGDSN	200~290									
FBLWDSN	300~400									
DHBLTDS	410~500									
DHBLGDSN										

- Belts with meandering prevention crosspiece are knife-edged and hence cannot be used.
- Circumference Lengths of FBLGDS, FBLWDS, FBLGDSN, FBWDSN are 0.70~

Type	Food Sanitation	Antibacterial and Antifungal Property	Fray Prevention	Water / Moisture Resistance	Thermal Shrinkage Prevention	Surface Cleanability	Prevention of shrinkage due to imprinting	Sodium Hypochlorite Resistant	Anti-stick	Oil Resistance
FBLGDS	△	-	-	-	-	-	○	-	○	-
FBLWDS	△	-	-	-	-	-	○	-	○	-
FBLGDSN	△	-	-	-	-	-	○	-	○	-
FBLWDSN	△	-	-	-	-	-	○	-	○	-
DHBLTDS	-	-	○	-	-	-	-	-	-	○
DHBLGDSN	-	-	○	-	-	-	-	-	-	○

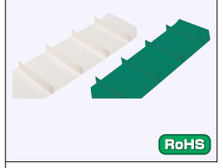
◎: Best suited, ○: Applicable, △: May be applicable, -: Not applicable

Ordering Example

Part Number Type	Belt Width (mm)		Belt Length L (m)
FBLGDS	350	-	4.23
DHBLTDS	350	-	4.23

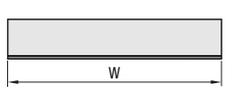
Flat Belts with Crosspieces

Features: Workpiece can be firmly received and transferred in inclined or flat transfer.

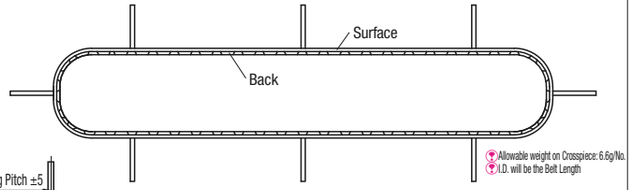


Type	Usage	Flat Belts Ply count	Material Surface	Material Back	Color	Allowable Tension N/mm	Thickness mm	Unit Mass kg/m²	Min. Pulley Dia. Ømm	Continuous Use Temperature °C	Suitable for Food Transfer	Friction Coefficient Front	Friction Coefficient Back	Crosspiece Color Tone	Crosspiece Hardness Shore A (°)
YBLTG	Inclined Transfer Flat Transfers	2	Thermoplastic Polyurethane	Polyester Canvas	Green	4.6	1.3	1.5	50	-15~80	×	-	-	Green	70
YBLTW					White	6	1.2	1.3	50	-30~80	○	-	-	White	

YBLTW (W) can be suitable for food transfer by matching the base material (belt) and the crosspieces. Green is not suitable.

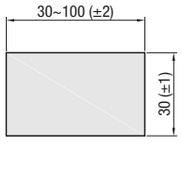


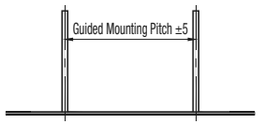
* W Tolerance: ±2mm



- Allowable weight on Crosspiece: 6.6g/No.
- I.D. will be the Belt Length

Horizontal Frame Shape Details





- Belt Width W Dimension will be the same as Crosspiece Width Dimension.
- Crosspiece welding method: High-frequency welding

Cautionary Points on Usages

- Load per machine should be within 2kg. Please note that the crosspiece is heat-welded, and hence overload may lead to deformation or damage.
- Use only within the Allowable Range (Pulley Dia., Tensile Strength, Temperature) listed in the Specification Table.
- Refrain from long-term storage of packed products. There is a possibility of slight deformation of the crosspiece as the belt is wrapped with vinyl tape.

- Conveyance belt for food has the functions compliant with the requirements of the following authority.

YBLTW:
*FDA·····Food and Drug Administration
It is a government organization of the United States that professionally administers the regulations for approval or violation of products used in leading a normal life, such as food, medical products, cosmetics, medical devices, animal health products, toys, etc.

Flat Belt with Crosspiece Selection Method
① Select width, length and color
② Determine the no. of crosspiece with respect to the belt length

- Specify the Crosspiece Mounting Pitch by dividing the Belt Length into whole numbers. If not divisible, evenly weld the horizontal frame.

Part Number Type	Belt Width W (mm)	Crosspiece Height (mm)	No. of Crosspieces	Belt Length L (m) 0.01m Increment	Body Price Unit Price / m	(Body Price +) Crosspiece Weld-on Charge / Pc.	(Body Price +) Belt Jointing Charge
						YBLTG	
YBLTG	30	30	5~240	1.00~7.00			
	50						
	100						
	150						
	200						
	250						
	300						

Part Number Type	Belt Width W(mm)	Crosspiece Height (mm)	No. of Crosspieces	Belt Length L (m) 0.01m Increment	Body Price Unit Price / m	(Body Price +) Crosspiece Weld-on Charge / Pc.	(Body Price +) Belt Jointing Charge
						YBLTW	
YBLTW	30	30	5~240	1.00~7.00			
	50						
	100						
	150						
	200						
	250						
	300						

- Flat belts are weld-jointed before shipping.
- For a conveyer example with this belt, see P.1251, 1252

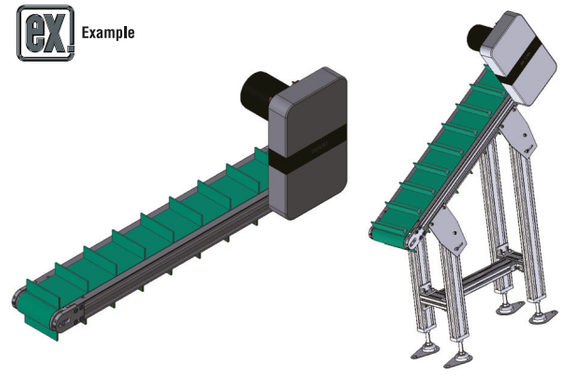
- Specify the Crosspiece Mounting Pitch by dividing the Belt Length into whole numbers. If not divisible, evenly weld the horizontal frame.

Ordering Example

Part Number Type	Belt Width (mm)		Crosspiece Height		No. of Crosspieces		Belt Length L (m)
YBLTW	100	-	30	-	10	-	3.0

Belt Price Calculation Method
Ex.: YBLTW100-30-10-3.0
Belt Body Price x Belt Length L(m) + Crosspiece Unit Price x No. of Horizontal Frames + Belt Jointing Charge = Crosspiece Flat Belt Price

Example

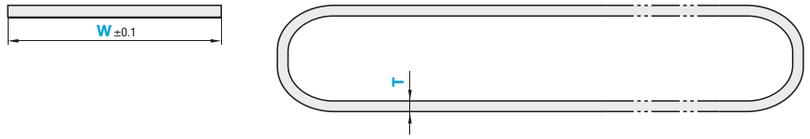


Stainless Steel Belt

■Features: Stainless steel belt with superior flatness, heat resistance, and electrical conductivity.

■Stainless Steel Belt

Type	Material	Thickness mm	Specific Gravity	Allowable Tension kg/cm	Min. Pulley Dia. Ømm	Continuous Use Temperature °C	Electrical Resistance of Surface Ω	Friction Coefficient (Ref. Against Polished Steel)	Surface Hardness HV	Young's Modulus kgf/mm²	Heat Expansion Coefficient x10⁶/°C
STHBLT	EN 1.4301 Equiv.	0.1	0.8	4	50	-80~110	0.2	0.2	370 or over	19700	17.3
		0.15	1.2	6	75	-80~120	0.3				
		0.2	1.6	8	100	-80~130	0.5				



Belt thickness tolerance is ±10% of the thickness.

Part Number Type	Belt Thickness T (mm)	Belt Width W (mm) 1mm Increment	Belt Length L (m) 0.01mm Increment	Body Price/m	Belt Jointing Charge (Body Price +)
STHBLT	0.1 0.15 0.2	10~20	0.50~10.00		
		21~30	0.80~10.00		
		31~40			
		41~50			
		51~60			
		61~70			
		71~80			
		81~90			
		91~100			
		101~120			
		121~140			
		141~150			

For belt selections, see ☞P.2252 Technical Data.
For a conveyer example with this belt, see ☞P.1263

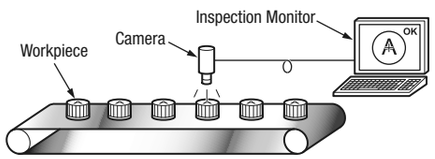
Ordering Example: Part Number (Type: Belt Thickness) - Belt Width (mm) - Belt Length L (m)
STHBLT 0.15 - 25 - 2.24

■Cautionary Points on Usages

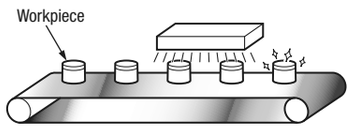
- Belts with 0.1 and 0.15 thickness are not suitable for accumulating transfer applications.
- Avoid causing impacts in through-thickness direction as it is very thin.
- The belt life will be reduced if dented.
- When loading items on the belt, use sliding chutes to avoid shock loads.
- Do not continue to use with foreign matter trapped between the belt and belt supports, workpiece guides, etc.
- The product surfaces coming in contact with the belt should be softer than the belt.
- Use dedicated pulleys and idlers.
- Belts cannot be tensioned from the back side.

Example

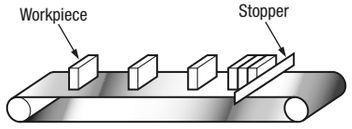
■Image Inspection



■Sterilization by UV and Alcohol

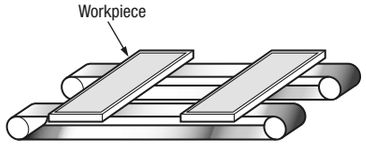


■Accumulation Transfer



Belts with 0.1 and 0.15 thickness are not suitable for accumulating transfer applications.

■Transfer of LED and Solar panels



■Chemical Resistance

Chemical Name	Stainless Steel Belt STHBLT
Isopropyl Alcohol	○
Ethanol	○
Potassium Chloride	○
Calcium Chloride	○
Hydrochloric Acid (Gas)	×
Hydrochloric Acid (5% or less)	×
Hydrochloric Acid (5 ~ 36%)	×
Caustic Soda	○
Caustic Soda Solution (50%)	○
Volatile Oil	○
Strong Alkali	○
Strong Acid	×
Light Oil	○
Ethyl Acetate	△
Sodium Hypochlorite (Undiluted Solution)	×
Sodium Hypochlorite (600ppm)	×
Weak Alkali	○
Weak Acid	○
Soap	○
Machining Oil	○
Diesel Oil	○
Toluene	○
Naphthalene	○
Paraffin Oil	○
Phenol	○
Antirust Oil	○
Machine Oil	○
Methanol	○
Sulfuric Acid (10%)	×
Sulfuric Acid (50%)	×
Sulfuric Acid (70%)	×
Sulfuric Acid (98%)	×

■Resistance Against Foods

Food	Stainless Steel Belt STHBLT
Yeast	○
Tea Leaf	○
Olive Oil	○
Fruit	○
Cashew Nuts	○
Cream	○
Spice	○
Grain	○
Coffee Beans	○
Flour	○
Rice Grain	○
Fish	○
Sugar	○
Salt	○
Salt Water	○
Fat	○
Cooking Oil	○
Syrup	○
Soy Sauce	○
Vinegar	○
Sauce	○
Molasses	○
Meat	○
Butter	○
Bread	○
Peanut Oil	○
Beer	○
Margarine	○
Mayonnaise	○
Water	○
Lard	○

○Not affected at all △: Slightly affected ×: Severely affected
The above table shows adequacy in the condition where materials including chemicals and oil are loaded on belt surface and carried at a room temperature. Actual conditions may differ in cases where belts are completely submerged in materials or used in higher temperature than room temperature.
Care must be taken for rusts resulting by chlorides and acids.

Pulleys and Idlers for Stainless Steel Belts

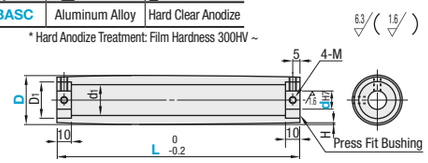
Crowned

■Features: Crowned pulleys and idlers dedicated for stainless steel belts.

■Pulleys for Stainless Steel Belts Crowned

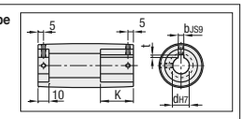
Type	Material	Surface Treatment
ROBASC	Aluminum Alloy	Hard Clear Anodize

* Hard Anodize Treatment: Film Hardness 300HV ~



The crown height (H dim) for meandering suppression is adjusted based on D dims. and L dims.

■Keyway Shape



■New JIS (B1301) Keyway Dimensions

Nominal	dH7		bJS9		t Tolerance	
N15	15	+0.018 0	5	±0.0150	2.3	+0.1 0
N20	20	+0.021 0	6	±0.0180	2.8	+0.2 0
N25	25		8		3.3	
N30	30					
N35	35	+0.025 0	10	±0.0215		
N40	40		12			

Part Number Type	D	dH7 Round Hole + Tap	dH7 Keyway + Tap	10mm Increment L	K Keyway Length	d1	D1	M Round Hole + Tap	M Keyway + Tap
ROBASC	50	15	N15	40~160	30*	27	40	M5	M4
		20	N20						M5
		25	N25						M6
	60	20	N20			32	45	M6	M5
		25	N25						M6
		30	N30						
	70	20	N20			35	50	M6	M5
		25	N25						M6
		30	N30						
	75	25	N25			40	55	M8	M6
		30	N30						
		35	N35						M8
	80	25	N25			41	55	M8	M6
		30	N30						
		35	N35						M8
	100	30	N30			45	60	M8	M6
		35	N35						M8
		40	N40						

Ordering Example: Part Number - d - L
ROBASC50 - 20 - L100

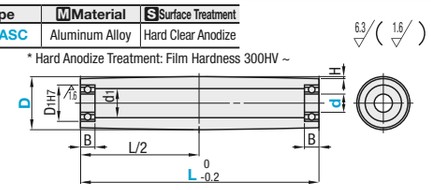
* When Keyway machining is specified as L<50, K will be K=20.

D	Body Price ROBASC L40	L50	L60	L70	L80	L90	L100	L110	L120	L130	L140	L150	L160	Keyway Machining Charge (Body Price +)
50														
60														
70														
75														
80														
100														

■Idlers for Stainless Steel Belts Crowned

Type	Material	Surface Treatment
ROFASC	Aluminum Alloy	Hard Clear Anodize

* Hard Anodize Treatment: Film Hardness 300HV ~



The crown height (H dim) for meandering suppression is adjusted based on D dims. and L dims.

Part Number Type	D	d	10mm Increment L	d1	Bearing Dimension No.	D1	B
ROFASC	50	10	40~160	22	B6200ZZ	30	9
		12			B6001ZZ	28	8
		15			B6902ZZ	28	7
		20			B6804ZZ	32	7
		25		27	B6905ZZ	42	9
	60	12		22	B6201ZZ	32	10
		15			B6002ZZ	32	9
		20			B6904ZZ	37	9
		25		32	B6905ZZ	42	9
		30			B6906ZZ	47	9
	70	15		22	B6002ZZ	32	9
		20			B6904ZZ	37	9
		25		32	B6905ZZ	42	9
		30			B6906ZZ	47	9
	75	20		32	B6904ZZ	37	9
		25			B6905ZZ	42	9
		30			B6906ZZ	47	9
		35			B6907ZZ	55	10
	80	25		41	B6205ZZ	52	15
		30			B6006ZZ	55	13
		35			B6907ZZ	55	10
	100	30		48	B6006ZZ	55	13
		35			B6907ZZ	55	10
		40			B6008ZZ	68	15

Ordering Example: Part Number - d - L
ROFASC50 - 20 - L100

D	Body Price ROFASC L40	L50	L60	L70	L80	L90	L100	L110	L120	L130	L140	L150	L160
50													
60													
70													
75													
80													
100													