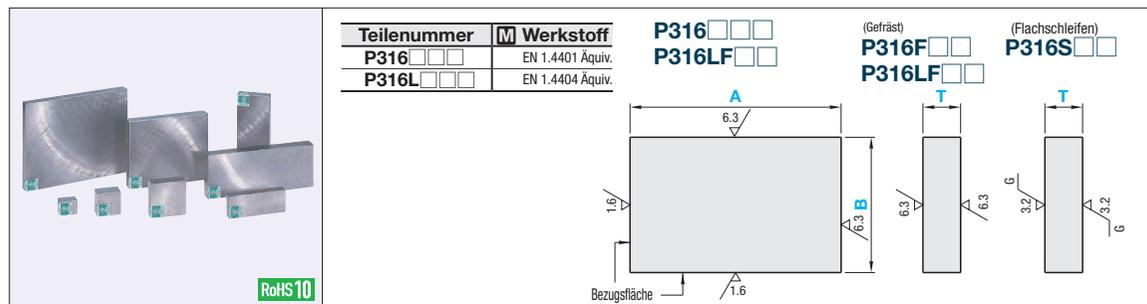
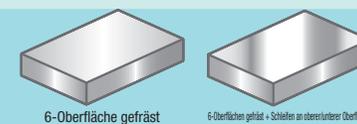


Konfigurierbare Platten - EN 1.4401 Äquiv. / EN 1.4404 Äquiv.

Eigenschaften von EN 1.4401 Äquiv.
 • Austenitischer Edelstahl mit besserer Korrosionsbeständigkeit als EN 1.4301 Äquiv.

Eigenschaften von EN 1.4404 Äquiv.
 • Austenitischer Edelstahl mit besserer Korrosionsbeständigkeit, Festigkeit, Verformbarkeit, Bearbeitbarkeit und Schweißbarkeit als EN 1.4401 Äquiv.



| Teilenummer | Werkstoff |
|-------------|------------------|
| P316 | EN 1.4401 Äquiv. |
| P316L | EN 1.4404 Äquiv. |

| (Gefräst) | (Flachschleifen) |
|-----------|------------------|
| P316F | P316S |
| P316LF | P316SL |

(Bsp.) Für P316FQM-255-100-10.5
 Maß A x Fläche Stückpreis = Preis

| Ausführung | Oberflächenbearbeitung Ober-/Unterseite | ① Toleranz Plattendicke Auswahl | ② Toleranz Maß A, B Auswahl | 0.5mm-Schritte | | |
|------------|---|---------------------------------|-----------------------------|----------------|--------|------|
| | | | | A | B | T |
| P316 | F (Gefräst) | P | P | 15-500 | 10-200 | 8-30 |
| | S (Flachschleifen) | Q | Q | 15-200 | | |
| P316L | F (Gefräst) | N | M | 15-500 | | |

Einige Größen können nicht maschinell bearbeitet werden. Weitere Informationen finden Sie auf der Preisliste.
 Bitte wählen Sie die Größe so aus, dass A ≥ B für gefräste Produkte bzw. A < B × 3 für oberflächengeschliffene Produkte beträgt.

① Toleranz Plattendicke

| Oberflächenbearbeitung Ober-/Unterseite | P | Q | N | M |
|---|-----------|--------|-------|--------|
| F (Gefräst) | +0.1~+0.3 | 0~+0.2 | ±0.1 | -0.2~0 |
| S (Flachschleifen) | +0.1~+0.2 | 0~+0.1 | ±0.05 | -0.1~0 |

② Toleranz Maß A, B

| Oberflächenbearbeitung Ober-/Unterseite | Maße A, B | P | Q | N | M |
|---|-------------------|-----------|--------|-------|--------|
| F (Gefräst), S (Oberfläche geschliffen) | max. 250mm | +0.1~+0.3 | 0~+0.2 | ±0.1 | -0.2~0 |
| | 250.5mm oder mehr | +0.1~+0.6 | 0~+0.5 | ±0.25 | -0.5~0 |

Präzisionsstandards

| Artikel | Oberflächenbearbeitung Ober-/Unterseite (max. Wert) | |
|-----------------------------------|---|--------------------|
| | F (Gefräst) | S (Flachschleifen) |
| Dicke Parallelität (pro 100mm) | 0.05 | 0.012 |
| Ebenheit (pro 100mm) | T8-15.5 | 0.07 |
| | T16-25.5 | 0.05 |
| | T26-30 | 0.012 |
| Rechtwinkligkeit der Bezugsfläche | 0.015 pro 100mm | |
| Fasung am Umfang | C0.2~C0.5 | |



Ordering Example

| Ausführung | Oberflächenbearbeitung Ober-/Unterseite | Toleranz Plattendicke | Toleranz Maß A, B | A | B | T |
|------------|---|-----------------------|-------------------|-----|-----|------|
| P316 | F | Q | M | 255 | 155 | 18 |
| P316L | F | N | N | 200 | 20 | 10.5 |

Alterations Teilenummer - A - B - T - (CSC, CBC, CCA ... usw.)
 P316FNM - 300 - 155 - 20 - CSC

| Optionen | Fasung am Umfang | Eckausschnitt |
|----------|---|--|
| Opt.-Nr. | CSC | CBC |
| Spez. | Reduziert das Maß der Fase am Umfang. Standard C0.2 ~ C0.5 → 0.1 oder weniger | Erhöht das Maß der Fase am Umfang. Standard C0.2 ~ C0.5 → C0.5~C1.0 |
| | | Bellebiger Eckausschnitt. 1 ≤ Eckausschnitt ≤ 50: 1mm-Schritte |
| | | 1mm-Schritte: 1-5, 6-10, 11-20, 21-30, 31-40, 41-50 |
| | | Bestellnr. (Bsp.) Wenn die Ecken A und D mit CS ausgeschnitten werden, → CCA5-CCD5 |

| Teilenummer | A | B | T | 8~10 | 10.5~12 | 12.5~15 | 15.5~20 | 20.5~25 | 25.5~30 |
|-------------|-----------|---------|------|------|---------|---------|---------|---------|---------|
| P316F | 15 ~ 50 | 10~19.5 | 8~30 | | | | | | |
| | 50.5~100 | | | | | | | | |
| | 100.5~150 | | | | | | | | |
| | 20 ~ 50 | | | | | | | | |
| | 50.5~ 75 | 20~25 | 8~30 | | | | | | |
| | 75.5~100 | | | | | | | | |
| | 100.5~200 | | | | | | | | |
| | 25.5~ 50 | | | | | | | | |
| | 50.5~ 75 | 25.5~40 | 8~30 | | | | | | |
| | 75.5~100 | | | | | | | | |
| | 100.5~200 | | | | | | | | |
| | 200.5~500 | | | | | | | | |
| | 40.5~ 50 | 40.5~60 | 8~30 | | | | | | |
| | 50.5~ 75 | | | | | | | | |
| | 75.5~100 | | | | | | | | |
| | 100.5~200 | | | | | | | | |
| | 200.5~500 | 60.5~80 | 8~30 | | | | | | |
| | 60.5~ 75 | | | | | | | | |
| | 75.5~100 | | | | | | | | |
| | 100.5~200 | | | | | | | | |
| 200.5~500 | 80.5~100 | 8~30 | | | | | | | |
| 80.5~100 | | | | | | | | | |
| 100.5~200 | | | | | | | | | |
| 200.5~500 | | | | | | | | | |
| 200.5~500 | 100.5~125 | 8~30 | | | | | | | |
| 100.5~125 | | | | | | | | | |
| 125.5~200 | | | | | | | | | |
| 200.5~500 | | | | | | | | | |
| 125.5~200 | 125.5~150 | 8~30 | | | | | | | |
| 200.5~500 | | | | | | | | | |
| 150.5~200 | | | | | | | | | |
| 200.5~500 | | | | | | | | | |
| 150.5~200 | 150.5~160 | 8~30 | | | | | | | |
| 200.5~500 | | | | | | | | | |
| 160.5~200 | | | | | | | | | |
| 200.5~500 | | | | | | | | | |
| 160.5~200 | 160.5~200 | 8~30 | | | | | | | |
| 200.5~500 | | | | | | | | | |
| 200.5~500 | | | | | | | | | |
| 200.5~500 | | | | | | | | | |
| P316S | 15 ~ 50 | 10~19.5 | 8~30 | | | | | | |
| | 50.5~100 | | | | | | | | |
| | 100.5~150 | | | | | | | | |
| | 20 ~ 50 | | | | | | | | |
| | 50.5~ 75 | 20~25 | 8~30 | | | | | | |
| | 75.5~100 | | | | | | | | |
| | 100.5~200 | | | | | | | | |
| | 25.5~ 50 | | | | | | | | |
| | 50.5~ 75 | 25.5~40 | 8~30 | | | | | | |
| | 75.5~100 | | | | | | | | |
| | 100.5~200 | | | | | | | | |
| | 200.5~500 | | | | | | | | |
| | 40.5~ 50 | 40.5~60 | 8~30 | | | | | | |
| | 50.5~ 75 | | | | | | | | |
| | 75.5~100 | | | | | | | | |
| | 100.5~200 | | | | | | | | |
| | 200.5~500 | 60.5~80 | 8~30 | | | | | | |
| | 60.5~ 75 | | | | | | | | |
| | 75.5~100 | | | | | | | | |
| | 100.5~200 | | | | | | | | |
| 200.5~500 | 80.5~100 | 8~30 | | | | | | | |
| 80.5~100 | | | | | | | | | |
| 100.5~200 | | | | | | | | | |
| 200.5~500 | | | | | | | | | |
| 200.5~500 | 100.5~125 | 8~30 | | | | | | | |
| 100.5~125 | | | | | | | | | |
| 125.5~200 | | | | | | | | | |
| 200.5~500 | | | | | | | | | |
| 125.5~200 | 125.5~150 | 8~30 | | | | | | | |
| 200.5~500 | | | | | | | | | |
| 150.5~200 | | | | | | | | | |
| 200.5~500 | | | | | | | | | |
| 150.5~200 | 150.5~160 | 8~30 | | | | | | | |
| 200.5~500 | | | | | | | | | |
| 160.5~200 | | | | | | | | | |
| 200.5~500 | | | | | | | | | |
| 160.5~200 | 160.5~200 | 8~30 | | | | | | | |
| 200.5~500 | | | | | | | | | |
| 200.5~500 | | | | | | | | | |
| 200.5~500 | | | | | | | | | |
| P316LF | 15 ~ 50 | 10~19.5 | 8~30 | | | | | | |
| | 50.5~100 | | | | | | | | |
| | 100.5~150 | | | | | | | | |
| | 20 ~ 50 | | | | | | | | |
| | 50.5~ 75 | 20~25 | 8~30 | | | | | | |
| | 75.5~100 | | | | | | | | |
| | 100.5~200 | | | | | | | | |
| | 25.5~ 50 | | | | | | | | |
| | 50.5~ 75 | 25.5~40 | 8~30 | | | | | | |
| | 75.5~100 | | | | | | | | |
| | 100.5~200 | | | | | | | | |
| | 200.5~500 | | | | | | | | |
| | 40.5~ 50 | 40.5~60 | 8~30 | | | | | | |
| | 50.5~ 75 | | | | | | | | |
| | 75.5~100 | | | | | | | | |
| | 100.5~200 | | | | | | | | |
| | 200.5~500 | 60.5~80 | 8~30 | | | | | | |
| | 60.5~ 75 | | | | | | | | |
| | 75.5~100 | | | | | | | | |
| | 100.5~200 | | | | | | | | |
| 200.5~500 | 80.5~100 | 8~30 | | | | | | | |
| 80.5~100 | | | | | | | | | |
| 100.5~200 | | | | | | | | | |
| 200.5~500 | | | | | | | | | |
| 200.5~500 | 100.5~125 | 8~30 | | | | | | | |
| 100.5~125 | | | | | | | | | |
| 125.5~200 | | | | | | | | | |
| 200.5~500 | | | | | | | | | |
| 125.5~200 | 125.5~150 | 8~30 | | | | | | | |
| 200.5~500 | | | | | | | | | |
| 150.5~200 | | | | | | | | | |
| 200.5~500 | | | | | | | | | |
| 150.5~200 | 150.5~160 | 8~30 | | | | | | | |
| 200.5~500 | | | | | | | | | |
| 160.5~200 | | | | | | | | | |
| 200.5~500 | | | | | | | | | |
| 160.5~200 | 160.5~200 | 8~30 | | | | | | | |
| 200.5~500 | | | | | | | | | |
| 200.5~500 | | | | | | | | | |
| 200.5~500 | | | | | | | | | |